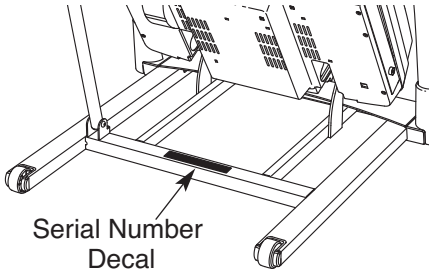
PRO-FORM®
POWER 995

www.proform.com

Model No. PFTL01299.0
Serial No. _____

Write the serial number in the space above for reference.



QUESTIONS?

If you have questions, or if parts are damaged or missing, **DO NOT CONTACT THE STORE; please contact Customer Care.**

IMPORTANT: Please register this product (see the limited warranty on the back cover of this manual) before contacting Customer Care.

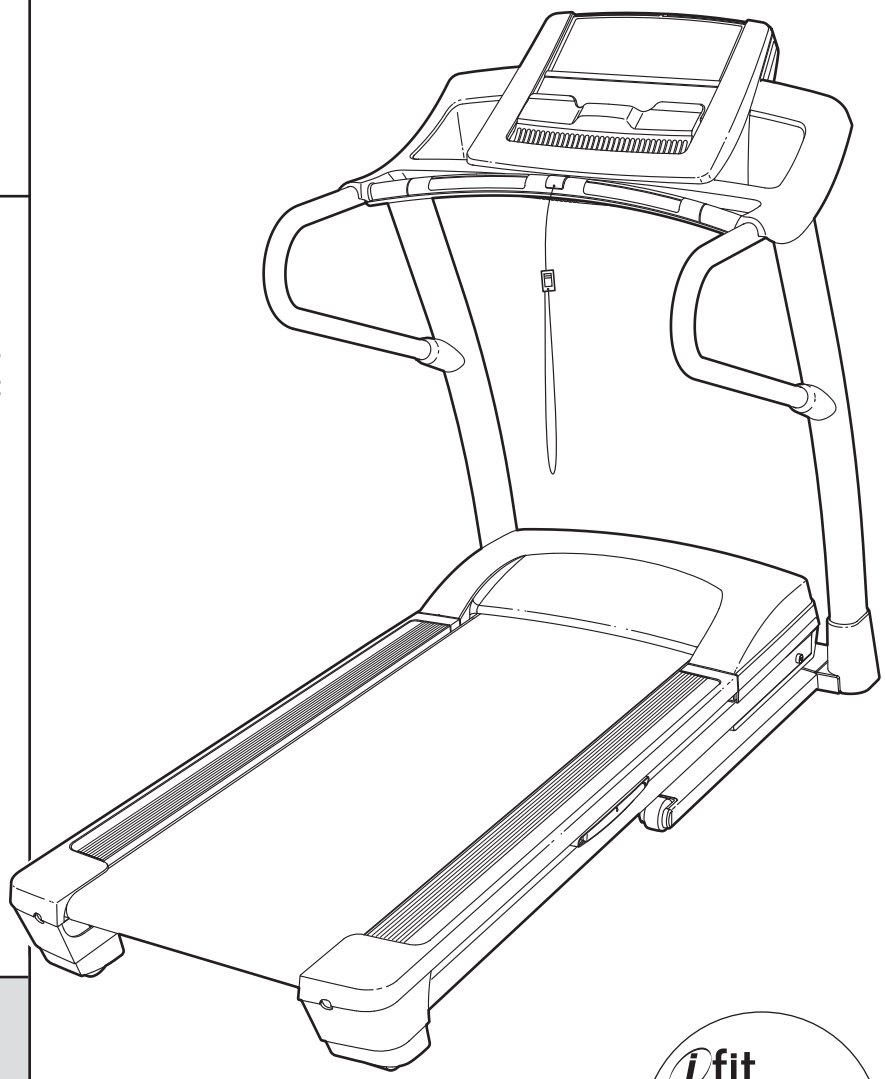
CALL TOLL-FREE:
1-888-533-1333
Mon.–Fri. 6 a.m.–6 p.m. MT
Sat. 8 a.m.–4 p.m. MT

ON THE WEB:
www.proformservice.com

⚠ CAUTION

Read all precautions and instructions in this manual before using this equipment. Save this manual for future reference.

USER'S MANUAL



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WARNING DECAL PLACEMENT

This drawing shows the locations of the warning decals. **If a decal is missing or illegible, call the telephone number on the front cover of this manual and request a free replacement decal. Apply the decal in the location shown.** Note: The decals may not be shown at actual size.

WARNING:
Protect yourself and others from risk of serious injury. Read the user's manual and :
•Stand only on the side rails when starting or stopping treadmill.
•Change speed in small increments.
•Hold handrails to prevent falling, and always wear the safety clip while operating treadmill.
•Stop if you feel faint, dizzy, or short of breath.
• Fully engage storage latch before treadmill is moved or stored.
•Reduce incline to its lowest level before folding treadmill into storage position.
•Never allow children on or around treadmill.
•Remove key when not in use.
•Keep clothing, fingers, and hair away from moving belt.
•Never try to adjust or fix the belt while it is moving.
•Always wear athletic shoes while operating treadmill.
WARNING
Keep hands and fingers clear of this area.
CAUTION
KEEP HANDS AND FEET AWAY FROM THIS AREA WHILE THE TREADMILL IS IN OPERATION.

PROFORM is a registered trademark of ICON IP, Inc.

IMPORTANT PRECAUTIONS

⚠ WARNING: To reduce the risk of serious injury, read all important precautions and instructions in this manual and all warnings on your treadmill before using your treadmill. ICON assumes no responsibility for personal injury or property damage sustained by or through the use of this product.

1. **Before beginning any exercise program, consult your physician. This is especially important for persons over age 35 or persons with pre-existing health problems.**

2. **It is the responsibility of the owner to ensure that all users of this treadmill are adequately informed of all warnings and precautions.**

3. **Use the treadmill only as described.**

4. **Place the treadmill on a level surface, with at least 8 ft. (2.4 m) of clearance behind it and 2 ft. (0.6 m) on each side. Do not place the treadmill on any surface that blocks air openings. To protect the floor or carpet from damage, place a mat under the treadmill.**

5. **Keep the treadmill indoors, away from moisture and dust. Do not put the treadmill in a garage or covered patio, or near water.**

6. **Do not operate the treadmill where aerosol products are used or where oxygen is being administered.**

7. **Keep children under age 12 and pets away from the treadmill at all times.**

8. **The treadmill should be used only by persons weighing 350 lbs. (159 kg) or less.**

9. **Never allow more than one person on the treadmill at a time.**

10. **Wear appropriate exercise clothes while using the treadmill. Do not wear loose clothes that could become caught in the treadmill. Athletic support clothes are recommended for both men and women. *Always wear athletic shoes. Never use the treadmill with bare feet, wearing only stockings, or in sandals.***

11. **When connecting the power cord (see page 14), plug the power cord into a surge suppressor (not included) and plug the surge suppressor into a grounded circuit capable of carrying 15 or more amps. No other appliance should be on the same circuit. Do not use an extension cord.**

12. **Use only a single-outlet surge suppressor that meets all of the specifications described on page 14. To purchase a surge suppressor, see your local PROFORM dealer or call the telephone number on the front cover of this manual and order part number 146148, or see your local electronics store.**

13. **Failure to use a properly functioning surge suppressor could result in damage to the control system of the treadmill. If the control system is damaged, the walking belt may slow, accelerate, or stop unexpectedly, which may result in a fall and serious injury.**

14. **Keep the power cord and the surge suppressor away from heated surfaces.**

15. **Never move the walking belt while the power is turned off. Do not operate the treadmill if the power cord or plug is damaged, or if the treadmill is not working properly. (See TROUBLESHOOTING on page 25 if the treadmill is not working properly.)**

16. **Read, understand, and test the emergency stop procedure before using the treadmill (see HOW TO TURN ON THE POWER on page 16).**

17. **Never start the treadmill while you are standing on the walking belt. Always hold the handrails while using the treadmill.**

18. **The treadmill is capable of high speeds. Adjust the speed in small increments to avoid sudden jumps in speed.**

19. **The pulse sensor is not a medical device. Various factors, including the user's movement, may affect the accuracy of heart rate readings. The pulse sensor is intended only as an exercise aid in determining heart rate trends in general.**

20. **Never leave the treadmill unattended while it is running. Always remove the key, unplug the power cord, and switch the reset/off circuit breaker to the off position when the treadmill is not in use. (See the drawing on page 5 for the location of the circuit breaker.)**

21. **Do not attempt to raise, lower, or move the treadmill until it is properly assembled. (See ASSEMBLY on page 6, and HOW TO FOLD AND MOVE THE TREADMILL on page 23.) You must be able to safely lift 45 lbs. (20 kg) to raise, lower, or move the treadmill.**

22. **When folding or moving the treadmill, make sure that the storage latch is holding the frame securely in the storage position.**

23. **Never insert any object into any opening on the treadmill.**

24. **Inspect and properly tighten all parts of the treadmill regularly.**

25. **DANGER: Always unplug the power cord immediately after use, before cleaning the treadmill, and before performing the maintenance and adjustment procedures described in this manual. Never remove the motor hood unless instructed to do so by an authorized service representative. Servicing other than the procedures in this manual should be performed by an authorized service representative only.**

26. **This treadmill is intended for in-home use only. Do not use this treadmill in a commercial, rental, or institutional setting.**

27. **Over exercising may result in serious injury or death. If you feel faint or if you experience pain while exercising, stop immediately and cool down.**

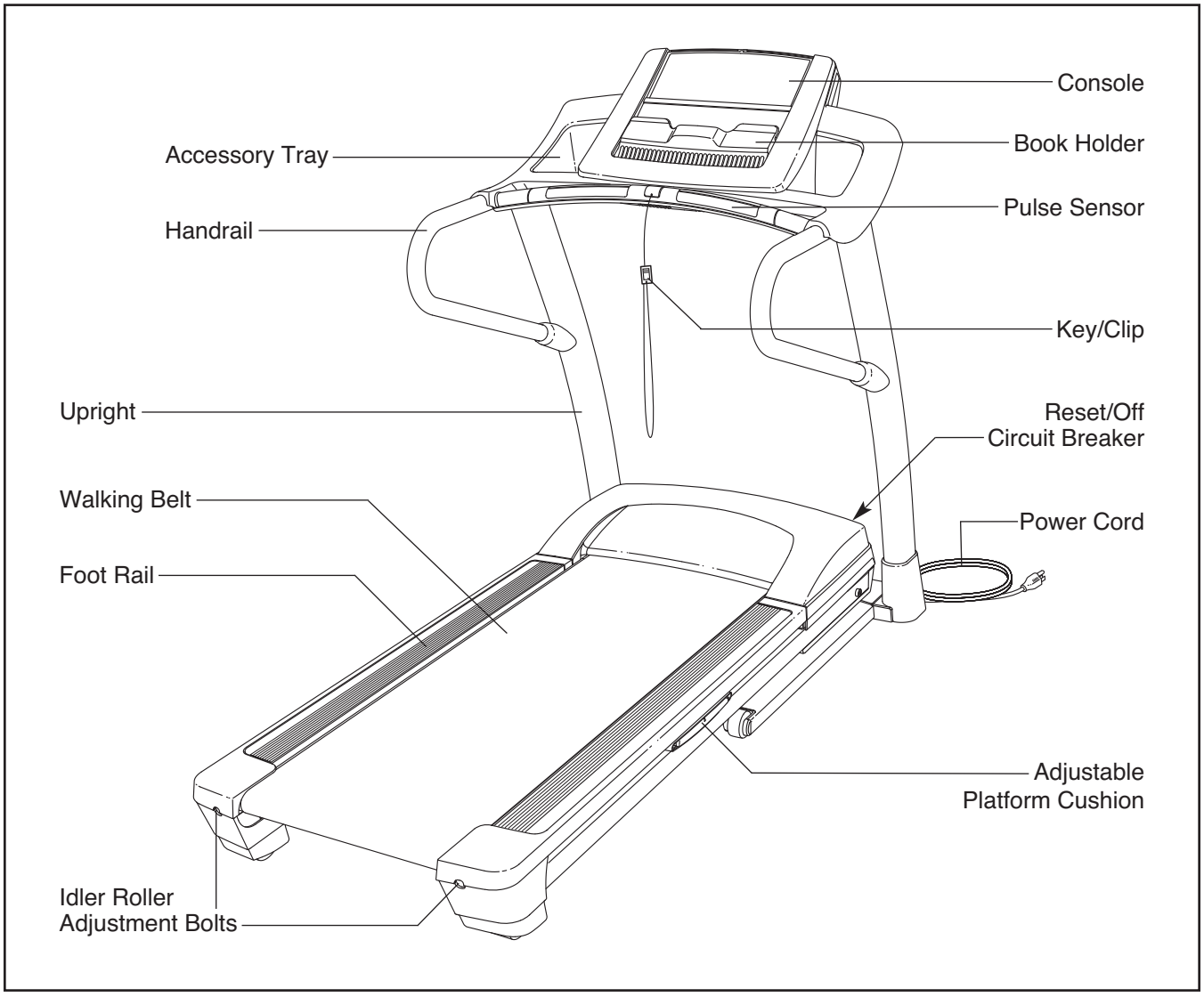
SAVE THESE INSTRUCTIONS

BEFORE YOU BEGIN

Thank you for selecting the revolutionary PROFORM® POWER 995 treadmill. The POWER 995 treadmill offers an impressive selection of features designed to make your workouts at home more enjoyable and effective. And when you're not exercising, the unique treadmill can be folded up, requiring less than half the floor space of other treadmills.

For your benefit, read this manual carefully before using the treadmill. If you have questions after reading this manual, please see the front cover of this manual. To help us assist you, please note the product model number and serial number before contacting us. The model number and the location of the serial number decal are shown on the front cover of this manual.

Before reading further, please review the drawing below and familiarize yourself with the labeled parts.



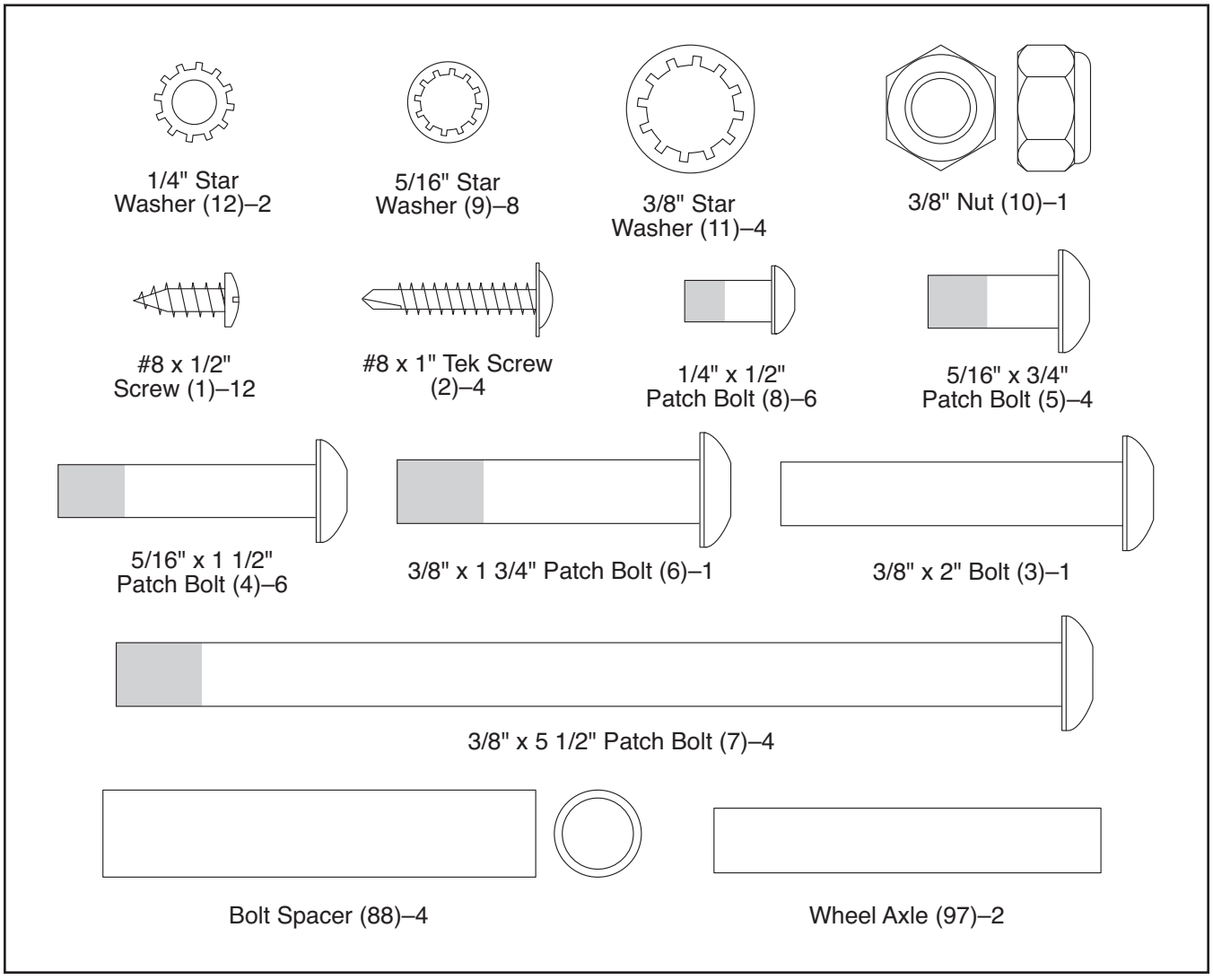
ASSEMBLY

To hire an authorized service technician to assemble the treadmill, call 1-800-445-2480.

Assembly requires two persons. Set the treadmill in a cleared area and remove all packing materials. **Do not dispose of the packing materials until assembly is completed.** Note: The underside of the treadmill walking belt is coated with high-performance lubricant. During shipping, some lubricant may be transferred to the top of the walking belt or the shipping carton. This is normal and does not affect treadmill performance. If there is lubricant on top of the walking belt, simply wipe off the lubricant with a soft cloth and a mild, non-abrasive cleaner.

Assembly requires the included hex keys and your own Phillips screwdriver , adjustable wrench , needlenose pliers , and scissors .

Use the drawings below to identify the assembly hardware. The number in parentheses below each drawing is the key number of the part, from the PART LIST near the end of this manual. The number after the parentheses is the quantity needed for assembly. **Note: If a part is not in the hardware kit, check to see if it is preattached to one of the parts to be assembled. To avoid damaging plastic parts, do not use power tools for assembly. Extra hardware may be included.**


1/4" Star Washer (12)–2
5/16" Star Washer (9)–8
3/8" Star Washer (11)–4
3/8" Nut (10)–1
#8 x 1/2" Screw (1)–12
#8 x 1" Tek Screw (2)–4
1/4" x 1/2" Patch Bolt (8)–6
5/16" x 3/4" Patch Bolt (5)–4
5/16" x 1 1/2" Patch Bolt (4)–6
3/8" x 1 3/4" Patch Bolt (6)–1
3/8" x 2" Bolt (3)–1
3/8" x 5 1/2" Patch Bolt (7)–4
Bolt Spacer (88)–4
Wheel Axle (97)–2

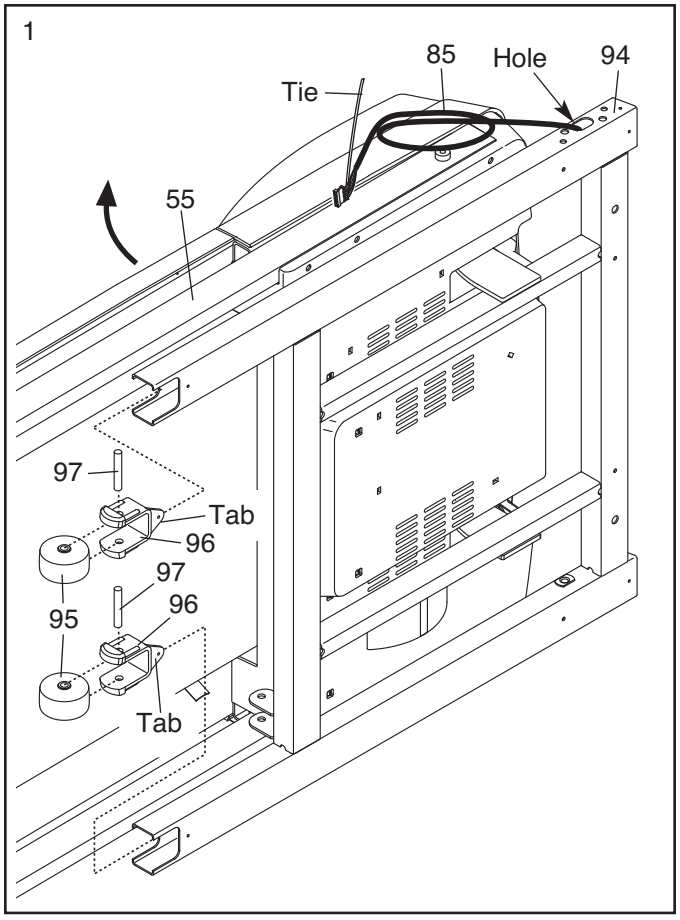
1. **Make sure that the power cord is unplugged.**

   With the help of a second person, carefully tip the treadmill onto its left side. Partially fold the Frame (55) so that the treadmill is more stable; **do not fully fold the Frame yet.**

   Locate the Upright Wire (85), which is bundled at the front of the Base (94). Remove the packaging from the Upright Wire. Insert the Upright Wire into the end of the Base and pull it out of the indicated hole. If necessary, use the plastic tie to pull the Upright Wire out of the hole.

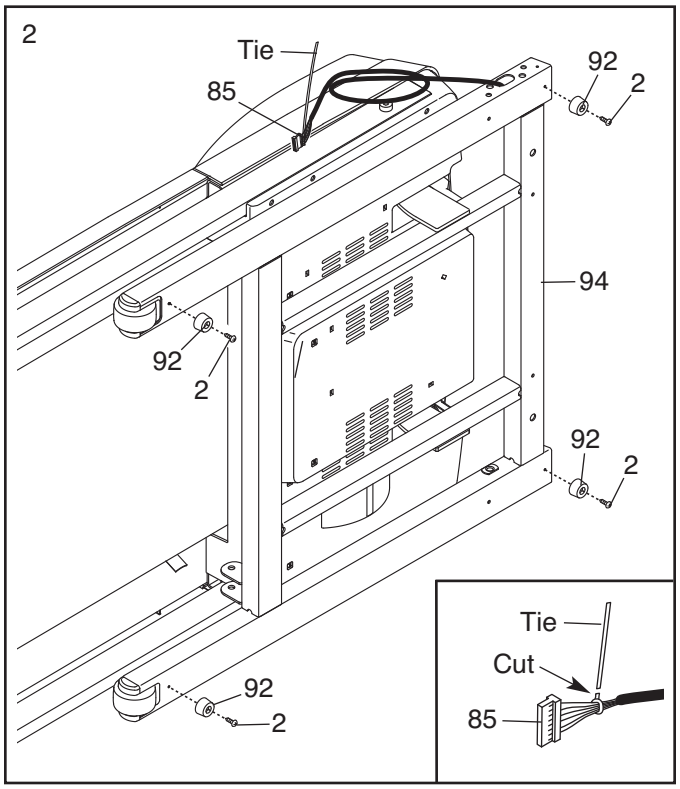
   Hold a Wheel (95) inside a Wheel Housing (96). Press a Wheel Axle (97) through the Wheel. Next, press the Wheel Housing into the end of the Base (94). Make sure that the tab on the Wheel Housing is positioned as shown.

   Attach the other Wheel (95) in the same way.



2. Attach four Base Feet (92) to the Base (94) in the locations shown with four #8 x 1" Tek Screws (2).

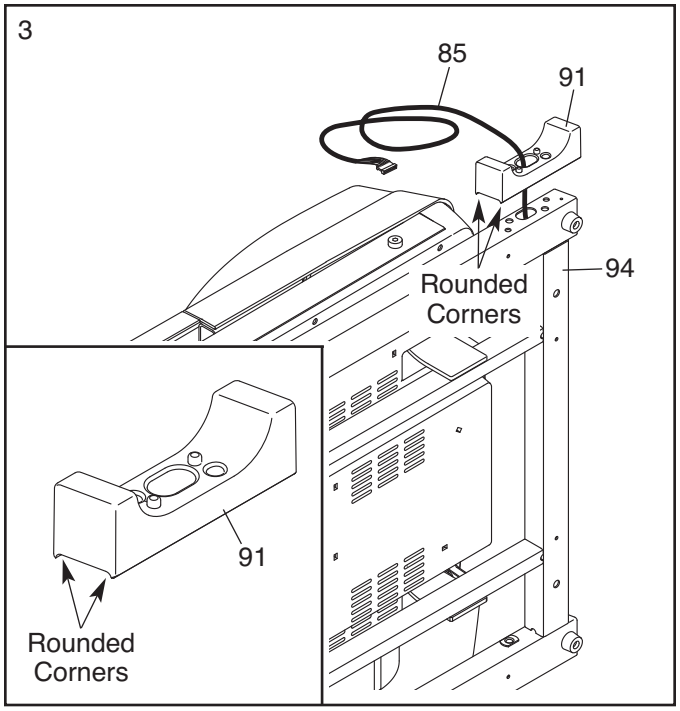
   See the inset drawing. Cut the plastic tie near the Upright Wire (85).



3. Identify the Right Upright Spacer (91), which is marked with a “Right” sticker.

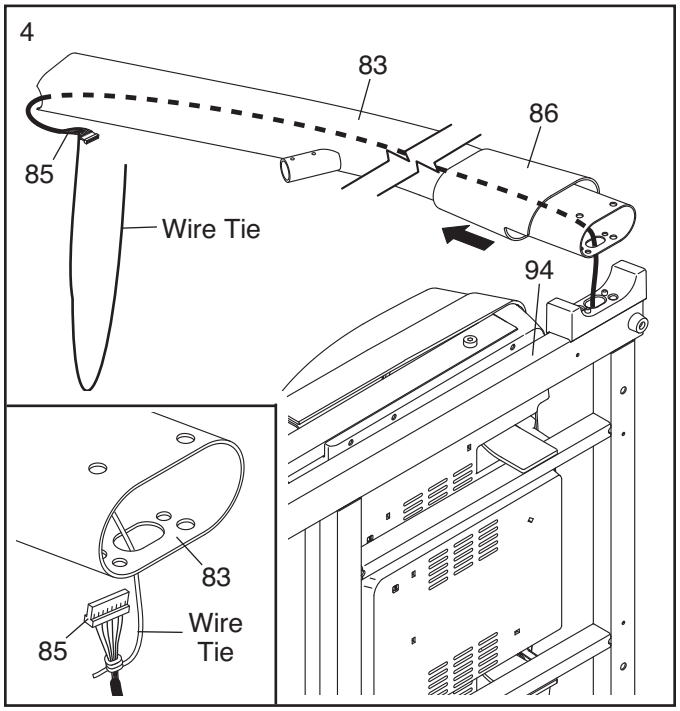
   See the inset drawing. Orient the Right Upright Spacer (91) so that the two rounded corners are positioned as shown.

   Insert the Upright Wire (85) through the Right Upright Spacer (91). Set the Right Upright Spacer on the Base (94).



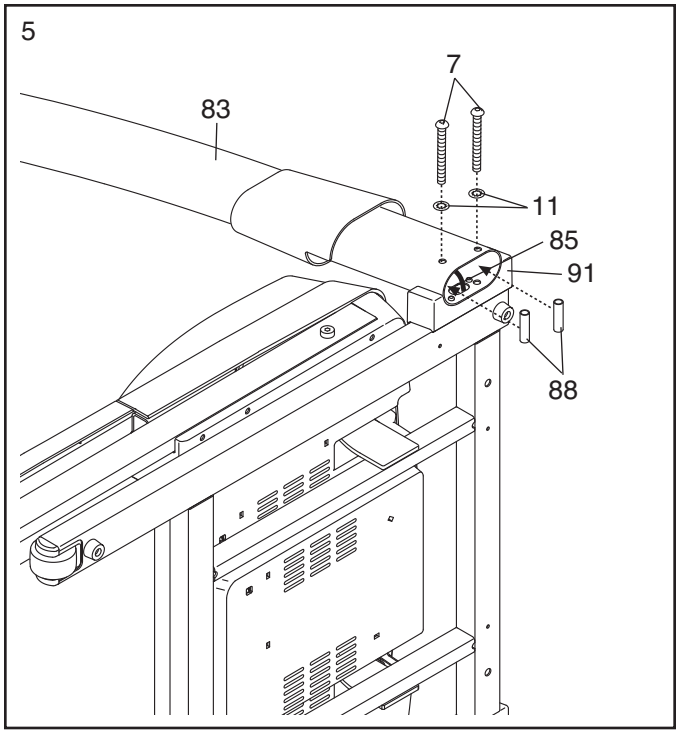
4. Identify the Right Upright (83), which is marked with a “Right” sticker. Orient the Right Upright Cover (86) as shown. Slide the Right Upright Cover onto the lower end of the Right Upright.

   Have a second person hold the Right Upright (83) near the Base (94). **See the inset drawing.** Tie the wire tie in the Right Upright securely around the end of the Upright Wire (85). Then, pull the other end of the wire tie until the Upright Wire is routed completely through the Right Upright.



5. Hold a Bolt Spacer (88) inside the lower end of the Right Upright (83). Insert a 3/8" x 5 1/2" Patch Bolt (7) with a 3/8" Star Washer (11) into the Right Upright and the Bolt Spacer. **Repeat this step with a second Bolt Spacer (88), 3/8" x 5 1/2" Patch Bolt (7), and 3/8" Star Washer (11).**

   Hold the Right Upright (83) against the Right Upright Spacer (91). **Be careful not to pinch the Upright Wire (85) or the ground wire.** Tighten the 3/8" x 5 1/2" Patch Bolts (7) until the heads of the Patch Bolts touch the Right Upright; **do not fully tighten the Patch Bolts yet.**



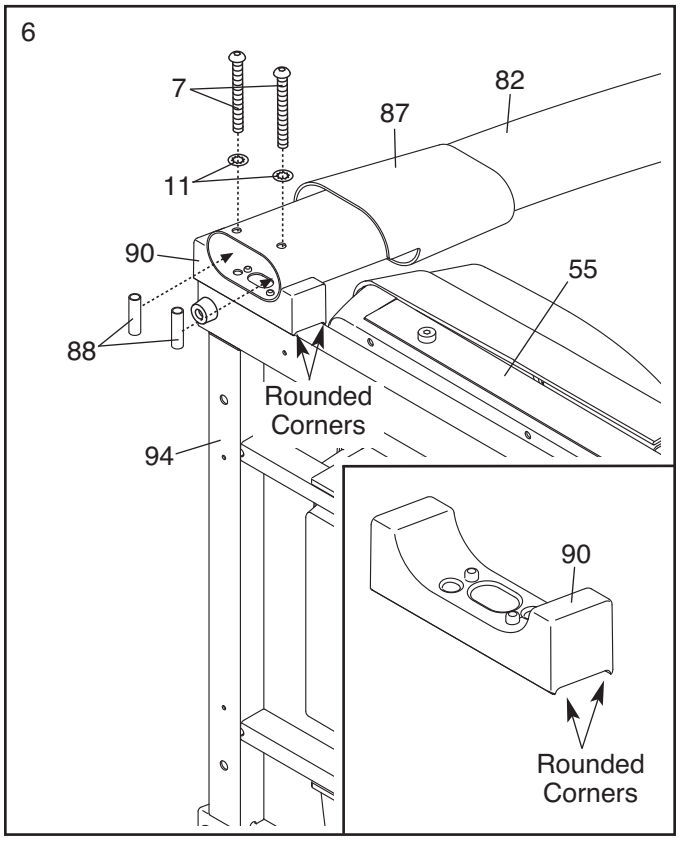
6. With the help of a second person, carefully tip the treadmill onto its right side. Partially fold the Frame (55) so that the treadmill is more stable; **do not fully fold the Frame yet.**

   See the inset drawing. Orient the Left Upright Spacer (90) so that the two rounded corners are positioned as shown. Set the Left Upright Spacer on the Base (94).

   Slide the Left Upright Cover (87) onto the Left Upright (82).

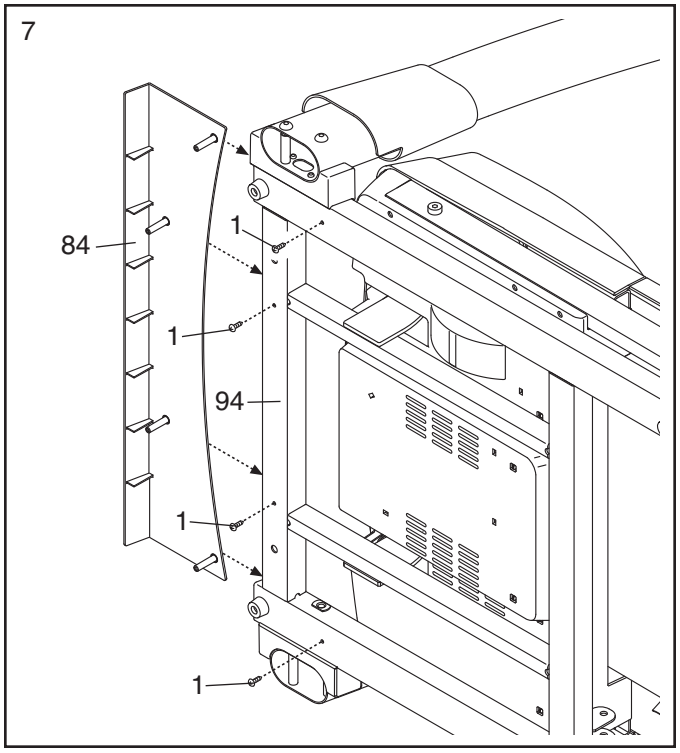
   Hold a Bolt Spacer (88) inside the lower end of the Left Upright (82). Insert a 3/8" x 5 1/2" Patch Bolt (7) with a 3/8" Star Washer (11) into the Left Upright and the Bolt Spacer. **Repeat this step with a second Bolt Spacer (88), 3/8" x 5 1/2" Patch Bolt (7), and 3/8" Star Washer (11).**

   Hold the Left Upright (82) against the Left Upright Spacer (90). Tighten the 3/8" x 5 1/2" Patch Bolts (7) until the heads of the Patch Bolts touch the Left Upright; **do not fully tighten the Patch Bolts yet.**



7. Attach the Base Cover (84) to the Base (94) with four #8 x 1/2" Screws (1). **Be careful not to overtighten the Screws.**

   With the help of a second person, tip the treadmill so that the Base (94) is flat on the floor.

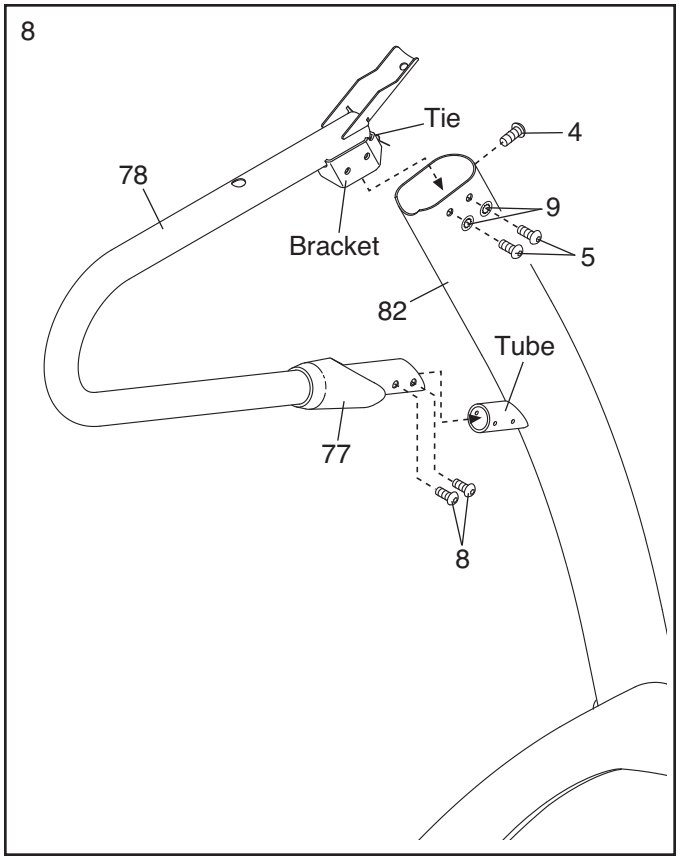


8. Identify the Left Handrail (78). Slide a Handrail Cover (77) onto the lower end of the Left Handrail. Remove the tie from the bracket on the Left Handrail.

   Insert the bracket on the Left Handrail (78) into the top of the Left Upright (82) and at the same time slide the lower end of the Left Handrail onto the tube on the Left Upright.

   Start two 5/16" x 3/4" Patch Bolts (5) and two 5/16" Star Washers (9) into the Left Upright (82) and the Left Handrail (78). Then, start a 5/16" x 1 1/2" Patch Bolt (4). **Do not tighten the Patch Bolts yet.**

   Start two 1/4" x 1/2" Patch Bolts (8) into the lower end of the Left Handrail (78). **Tighten all five Patch Bolts used in this assembly step.** Slide the Handrail Cover (77) against the Left Upright (82).

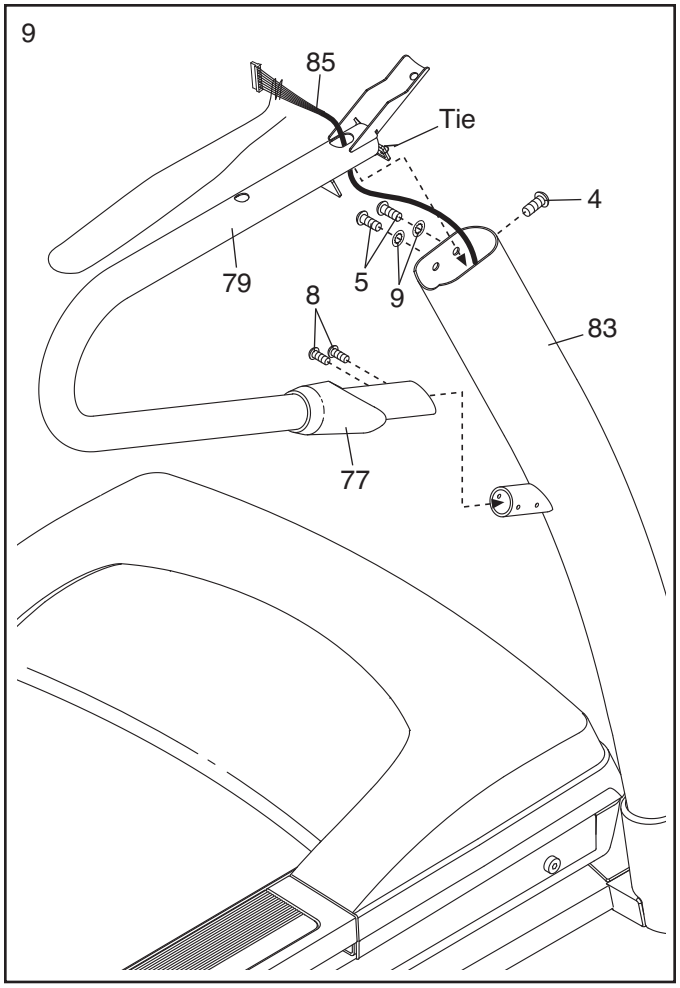


9. Hold the Right Handrail (79) near the Right Upright (83). Insert the Upright Wire (85) through the Right Handrail as shown. Slide a Handrail Cover (77) onto the lower end of the Right Handrail. Remove the tie from the bracket on the Right Handrail.

   Insert the bracket on the Right Handrail (79) into the top of the Right Upright (83) and at the same time slide the lower end of the Right Handrail onto the tube on the Right Upright.

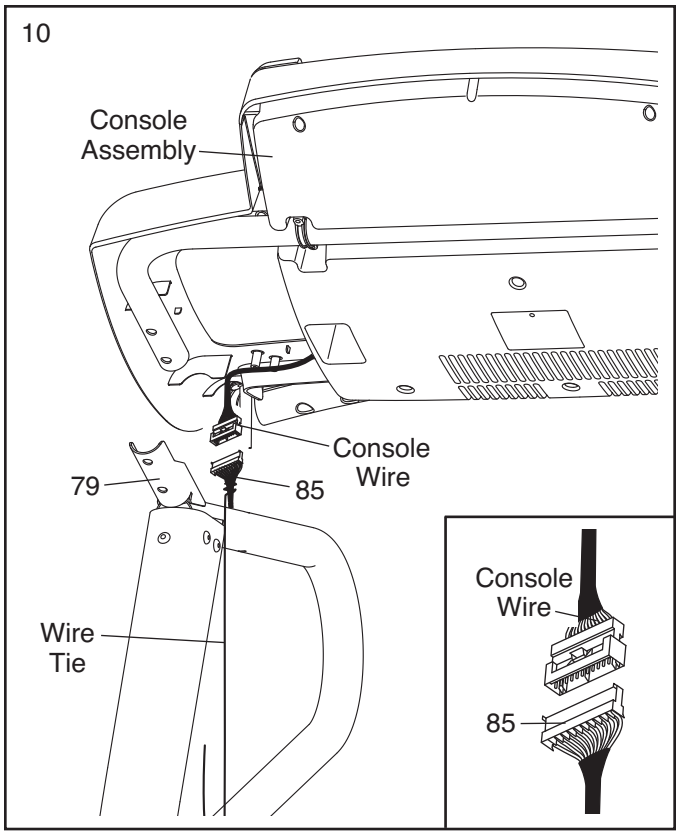
   Start two 5/16" x 3/4" Patch Bolts (5) and two 5/16" Star Washers (9) into the Right Upright (83) and the Right Handrail (79). Then, start a 5/16" x 1 1/2" Patch Bolt (4). **Do not tighten the Patch Bolts yet. Be careful not to pinch the Upright Wire (85).**

   Start two 1/4" x 1/2" Patch Bolts (8) into the lower end of the Right Handrail (79). **Tighten all five Patch Bolts used in this assembly step.** Slide the Handrail Cover (77) against the Right Upright (83).



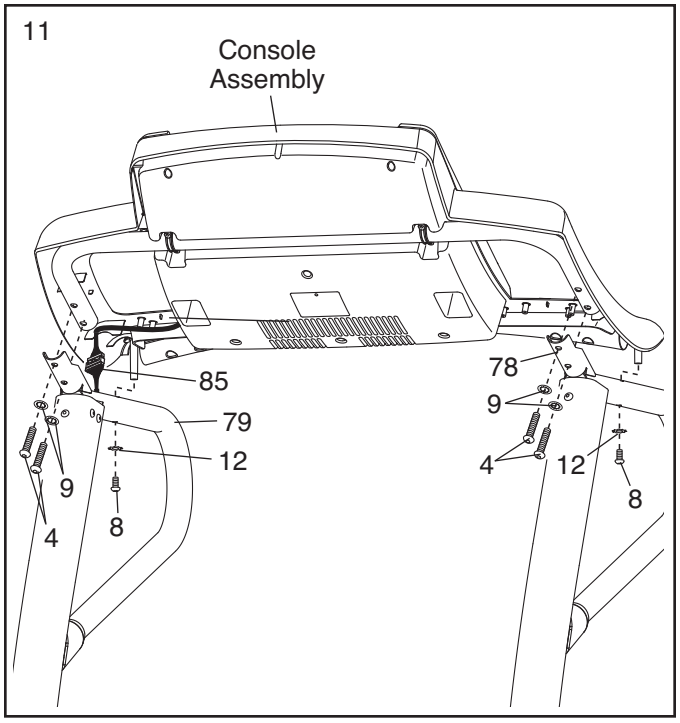
10. With the help of a second person, hold the console assembly near the Right Handrail (79) and the Left Handrail (not shown).

    Connect the Upright Wire (85) to the console wire. **See the inset drawing. The connectors should slide together easily and snap into place.** If they do not, turn one connector and try again. **IF THE CONNECTORS ARE NOT CONNECTED PROPERLY, THE CONSOLE MAY BE DAMAGED WHEN YOU TURN ON THE POWER.** Remove the wire tie from the Upright Wire.



11. Set the console assembly on the Left and Right Handrails (78, 79). **Be careful not to pinch any wires.** Insert the excess Upright Wire (85) into the Right Handrail.

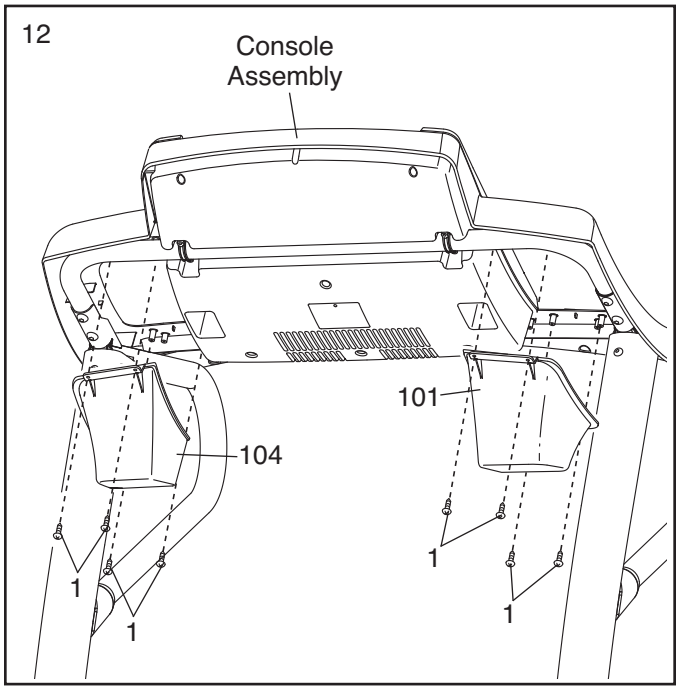
    Attach the console assembly to the Handrails (78, 79) with four 5/16" x 1 1/2" Patch Bolts (4), four 5/16" Star Washers (9), two 1/4" x 1/2" Patch Bolts (8), and two 1/4" Star Washers (12). **Start all six Patch Bolts before tightening any of them.**



12. **See steps 5 and 6.** Tighten the 3/8" x 5 1/2" Patch Bolts (7).

    See steps 4 and 6. Slide the Upright Covers (86, 87) down the Uprights (82, 83).

    Attach the Left Accessory Tray (101) and the Right Accessory Tray (104) to the console assembly with eight #8 x 1/2" Screws (1).



13. Turn on the power (see page 16). See step 4 on page 17 and lower the incline to the lowest position. Then, remove the key from the console, switch the reset/off circuit breaker to the “off” position, and unplug the power cord.

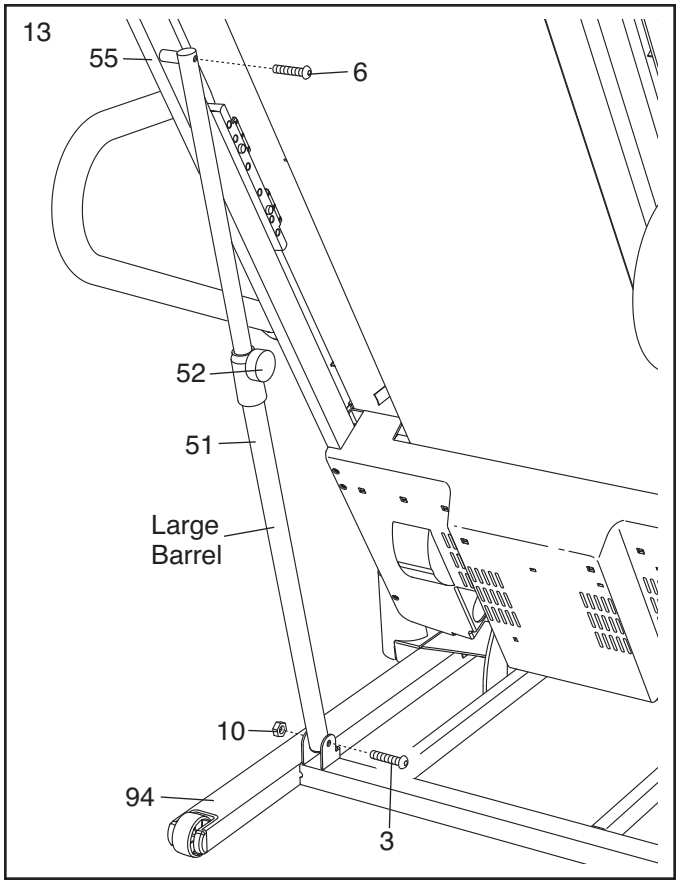
    Raise the Frame (55) to the position shown. **Have a second person hold the Frame until this step is completed.**

    Orient the Storage Latch (51) so that the large barrel and the Latch Knob (52) are positioned as shown.

    Attach the upper end of the Storage Latch (51) to the Frame (55) with a 3/8" x 1 3/4" Patch Bolt (6).

    Attach the lower end of the Storage Latch (51) to the Base (94) with a 3/8" x 2" Bolt (3) and a 3/8" Nut (10). Note: It may be necessary to move the Frame (55) back and forth to align the Storage Latch with the Base.

    Lower the Frame (55) (see HOW TO LOWER THE TREADMILL FOR USE on page 24).



14. **Make sure that all parts are properly tightened before you use the treadmill.** If there are sheets of clear plastic on the treadmill decals, remove the plastic. To protect the floor or carpet, place a mat under the treadmill. Note: Extra hardware may be included. Keep the included hex keys in a secure place; one of the hex keys is used to adjust the walking belt (see pages 26 and 27).

OPERATION AND ADJUSTMENT

THE PRE-LUBRICATED WALKING BELT

Your treadmill features a walking belt coated with high-performance lubricant. **IMPORTANT: Never apply silicone spray or other substances to the walking belt or the walking platform. Such substances will deteriorate the walking belt and cause excessive wear.**

HOW TO PLUG IN THE POWER CORD

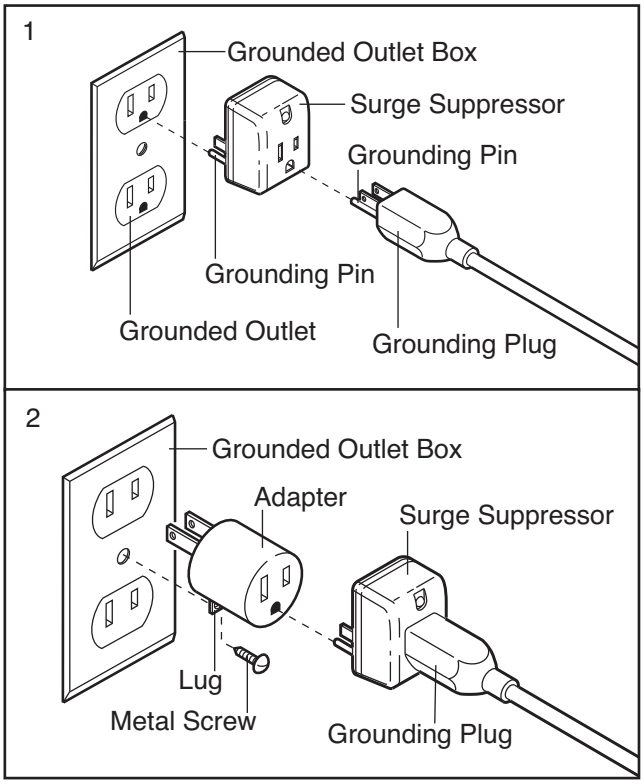
⚠ DANGER: Improper connection of the equipment-grounding conductor can result in an increased risk of electric shock. Check with a qualified electrician or serviceman if you are in doubt as to whether the product is properly grounded. Do not modify the plug provided with the product—if it will not fit the outlet, have a proper outlet installed by a qualified electrician.

Your treadmill, like any other type of sophisticated electronic equipment, can be seriously damaged by sudden voltage changes in your home's power. Voltage surges, spikes, and noise interference can result from weather conditions or from other appliances being turned on or off. **To decrease the possibility of your treadmill being damaged, always use a surge suppressor with your treadmill (see drawing 1 at the right). To purchase a surge suppressor, see your local PROFORM dealer or call the telephone number on the front cover of this manual and order part number 146148, or see your local electronics store.**

Use only a single-outlet surge suppressor that is UL 1449 listed as a transient voltage surge suppressor (TVSS). The surge suppressor must have a UL suppressed voltage rating of 400 volts or less and a minimum surge dissipation of 450 joules. The surge suppressor must be electrically rated for 120 volts AC and 15 amps. There must be a monitoring light on the surge suppressor to indicate whether it is functioning properly. Failure to use a properly functioning surge suppressor could result in damage to the control system of the treadmill. If the control system is damaged, the walking belt may slow, accelerate, or stop unexpectedly, which may result in a fall and serious injury.

This product must be grounded. If it should malfunction or break down, grounding provides a path of least resistance for electric current to reduce the risk of electric shock. This product is equipped with a cord having an equipment-grounding conductor and a grounding plug. **Plug the power cord into a surge suppressor, and plug the surge suppressor into an appropriate outlet that is properly installed and grounded in accordance with all local codes and ordinances. IMPORTANT: The treadmill is not compatible with GFCI-equipped outlets.**

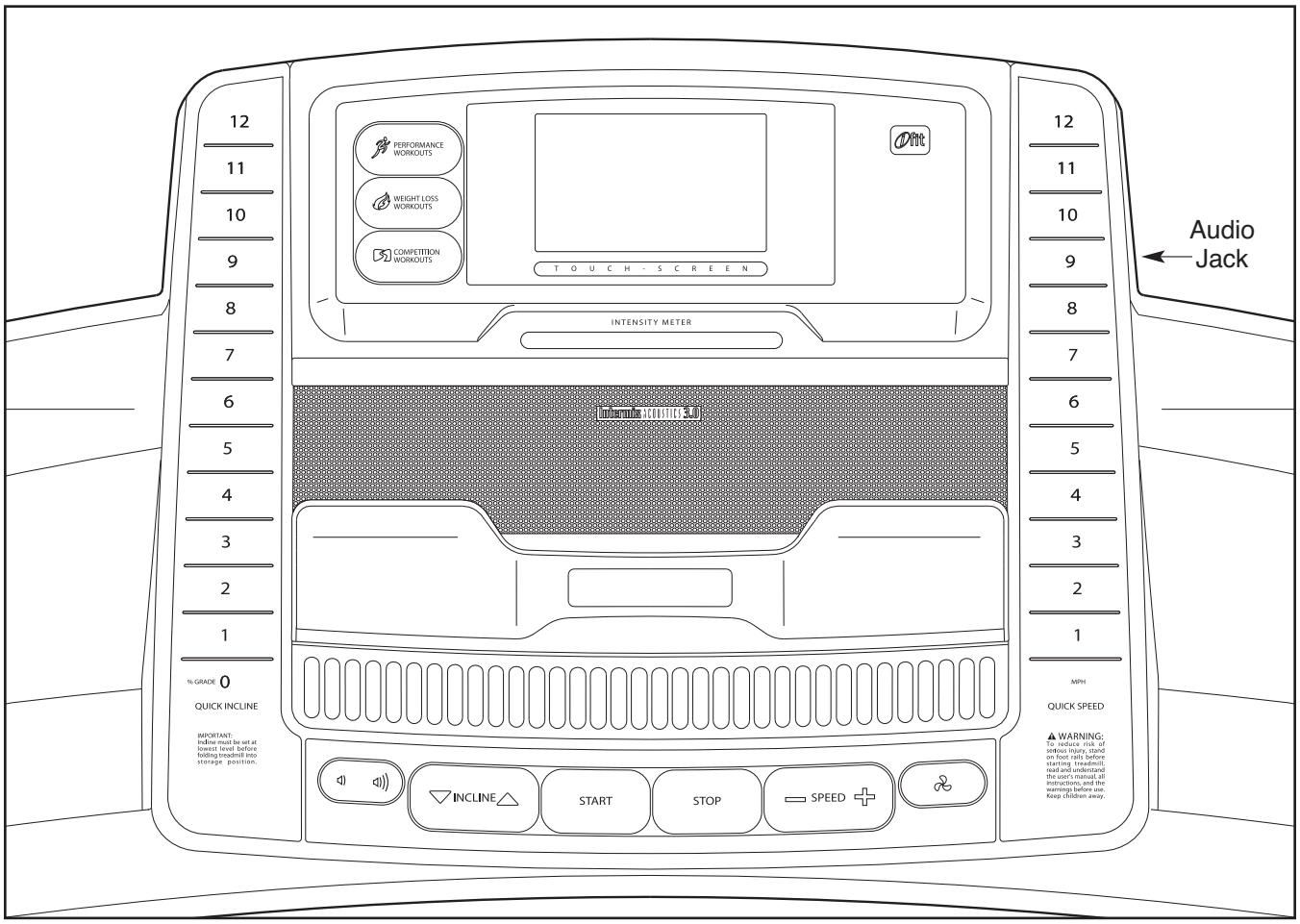
This product is for use on a nominal 120-volt circuit, and has a grounding plug that looks like the plug illustrated in drawing 1 below. A temporary adapter that looks like the adapter illustrated in drawing 2 may be used to connect the surge suppressor to a 2-pole receptacle as shown in drawing 2 if a properly grounded outlet is not available.



The temporary adapter should be used only until a properly grounded outlet (drawing 1) can be installed by a qualified electrician.

The green-colored rigid ear, lug, or the like extending from the adapter must be connected to a permanent ground such as a properly grounded outlet box cover. Whenever the adapter is used it must be held in place by a metal screw. **Some 2-pole receptacle outlet box covers are not grounded. Contact a qualified electrician to determine if the outlet box cover is grounded before using an adapter.**

CONSOLE DIAGRAM



FEATURES OF THE CONSOLE

The treadmill console offers an impressive array of features designed to make your workouts more effective and enjoyable. When you use the manual mode, you can change the speed and incline with the touch of a button. As you exercise, the console will display continuous exercise feedback. You can even measure your heart rate using the handgrip pulse sensor.

In addition, the console features twenty-two preset workouts—sixteen performance workouts and six weight loss workouts. Each preset workout automatically controls the speed and incline of the treadmill as it guides you through an effective exercise session. You can even compete against other runners using a competition workout.

The console also features an iFit Live mode that allows you to connect your treadmill to your wireless network through an optional iFit Live module. The iFit Live module allows you to download personalized workouts and to track and analyze workout information on the iFit Live website. **To purchase an iFit Live module at any time, go to www.ifit.com or call the telephone number on the front cover of this manual.**

You can even listen to your favorite workout music or audio books with the console's stereo sound system.

To turn on the power, see page 16. **To use the manual mode,** see page 16. **To use a preset workout,** see page 18. **To use a competition workout,** see page 20. **To use the stereo sound system,** see page 21. **To use the iFit Live mode,** see page 22. **To use the information mode,** see page 22.

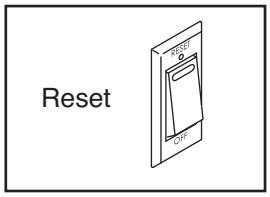
IMPORTANT: If there is a sheet of clear plastic on the console, remove the plastic. To prevent damage to the walking platform, wear clean athletic shoes while using the treadmill. The first time the treadmill is used, observe the alignment of the walking belt, and center the walking belt if necessary (see page 27).

Note: The console can display speed and distance in either miles or kilometers. To find which unit of measurement is selected, see THE INFORMATION MODE on page 22. **For simplicity, all instructions in this manual refer to miles.**

HOW TO TURN ON THE POWER

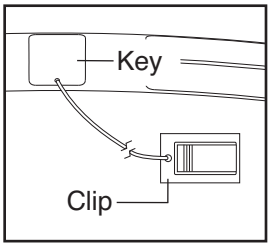
IMPORTANT: If the treadmill has been exposed to cold temperatures, allow it to warm to room temperature before turning on the power. If you do not do this, you may damage the console displays or other electrical components.

Plug in the power cord (see page 14). Next, locate the reset/off circuit breaker on the treadmill frame near the power cord. Make sure that the circuit breaker is in the reset position.



IMPORTANT: The console features a display demo mode, designed to be used if the treadmill is displayed in a store. If the displays light as soon as you plug in the power cord and switch the reset/off circuit breaker to the reset position, the demo mode is turned on. To turn off the demo mode, hold down the Stop button for a few seconds. If the displays remain lit, see THE INFORMATION MODE on page 22 to turn off the demo mode.

Next, stand on the foot rails of the treadmill. Locate the clip attached to the key (see the drawing at the right), and slide the clip securely onto the waistband of your clothes. Then, insert the key into the console. After a moment, the displays will light. **IMPORTANT: In an emergency situation, the key can be pulled from the console, causing the walking belt to slow to a stop. Test the clip by carefully taking a few steps backward; if the key is not pulled from the console, adjust the position of the clip.**



HOW TO USE THE MANUAL MODE

1. **Insert the key into the console.**

   See HOW TO TURN ON THE POWER at the left.

2. **Select the main menu.**

   Each time the key is inserted, the main menu will appear. Note: If you have selected a workout or the iFit Live mode, press the Menu button on the screen to return to the main menu.

3. **Start the walking belt and adjust the speed.**

   To start the walking belt, press the Start button, the Speed increase button, or one of the numbered Quick Speed buttons. You can also press the Go button on the screen.

   If you press the Start button, the Speed increase button, or the Go button, the walking belt will begin to move at 1 mph. As you exercise, change the speed of the walking belt as desired by pressing the Speed increase and decrease buttons. Each time you press one of the buttons, the speed setting will change by 0.1 mph; if you hold down the button, the speed setting will change in increments of 0.5 mph.

   If you press one of the numbered Quick Speed buttons, the walking belt will gradually change speed until it reaches the selected speed setting. To select a speed setting that includes a decimal—such as 3.5 mph—press two numbered buttons in succession. For example, to select a speed setting of 3.5 mph, press the 3 button and then immediately press the 5 button.

   To stop the walking belt, press the Stop button. To restart the walking belt, press the Start button, the Speed increase button, or one of the numbered Quick Speed buttons.

4. **Change the incline of the treadmill as desired.**

   To change the incline of the treadmill, press the Incline increase or decrease button or one of the Quick Incline buttons numbered 0 to 12. Each time you press one of the buttons, the incline will gradually change until it reaches the selected incline setting.

5. **Select a display mode and monitor your progress with the display.**

   The console offers several display modes. The display mode that you select will determine which workout information is shown. To select the desired display mode, repeatedly press the Display button on the screen.

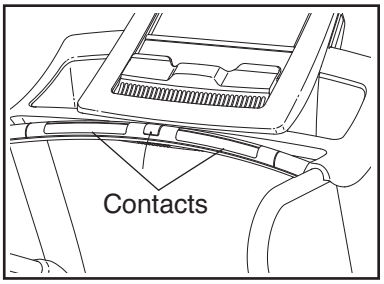
   As you walk or run on the treadmill, the display can show the following workout information:

   - The elapsed time.
   - The distance that you have walked or run.
   - The approximate number of calories you have burned.
   - Your pace in minutes per mile or minutes per kilometer.
   - The speed of the walking belt.
   - The incline level of the treadmill.
   - Your heart rate (see step 6 on this page). Your heart rate will be displayed only when you use the handgrip pulse sensor.

   As you exercise, the intensity meter will indicate the approximate intensity level of your exercise.

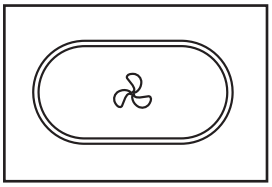
6. **Measure your heart rate if desired.**

   Before using the handgrip pulse sensor, remove the sheets of clear plastic from the metal contacts. In addition, make sure that your hands are clean.



   To measure your heart rate, **stand on the foot rails and hold the contacts—avoid moving your hands.** When your pulse is detected, your heart rate will be shown. **For the most accurate heart rate reading, continue to hold the contacts for about 15 seconds.**

7. **Turn on the fan if desired.**



   The fan features high and low speed settings. Press the Fan button repeatedly to select a fan speed or to turn off the fan. Note: If the fan is on when the walking belt is stopped, the fan will turn off automatically after a few minutes.

8. **When you are finished exercising, remove the key from the console.**

   Step onto the foot rails, press the Stop button, and **adjust the incline of the treadmill to the lowest setting. The incline must be at the lowest setting when you fold the treadmill to the storage position, or you may damage the treadmill.** Next, remove the key from the console and put it in a secure place.

   When you are finished using the treadmill, switch the reset/off circuit breaker to the “off” position and unplug the power cord. **IMPORTANT: If you do not do this, the treadmill’s electrical components may wear prematurely.**

HOW TO USE A PRESET WORKOUT

1. Insert the key into the console.

See HOW TO TURN ON THE POWER on page 16.

2. Select a preset workout.

If you have selected the manual mode, a workout, or the iFit Live mode, press the Menu button on the screen to return to the main menu.

To select a preset workout, press the iFit Workouts button on the screen. Then press the Performance button or the Weight Loss button on the screen. You can also press the Performance Workouts button or the Weight Loss Workouts button on the console.

To use a performance workout, press the Time button or the Distance button. To use a weight loss workout, press the Calorie button or the Basic button.

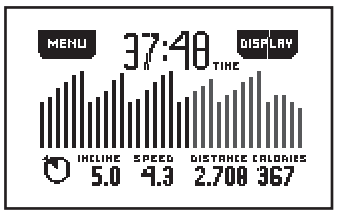
Press the button for the desired workout. If a Next button appears on the screen, press the button to view more workouts. When you select a workout, the display will show the name, the duration, the maximum speed setting, the maximum incline setting, and a profile of the speed settings of the workout. Note: When a distance workout is selected, the duration of the workout will not appear in the display.

If you select a performance workout, you can change the intensity of your workout. Press the Select button. Then, press the increase or decrease button on the screen to change the intensity.

3. Start the workout.

Press the Start button or the Select button to start the workout. A moment after you press the button, the treadmill will automatically adjust to the first speed and incline settings of the workout. Hold the handrails and begin walking.

Each preset workout is divided into segments. One speed setting and one incline setting are programmed for each segment. Note: The same speed and/or incline setting may be programmed for consecutive segments.



During the workout, the profile will show your progress. Press the Display button repeatedly to view the profile. The flashing segment of the profile represents the current segment of the workout. The height of the flashing segment indicates the speed setting for the current segment.

At the end of each segment, a series of tones will sound and the next segment of the profile will begin to flash. If a new speed and/or incline setting is programmed for the next segment, the new speed and/or incline setting will flash in the display for a few seconds and the treadmill will automatically adjust to the new speed and incline settings.

The workout will continue in this way until the last segment of the profile flashes and the last segment ends. The walking belt will then slow to a stop. Some workouts will be followed by a cool down period.

Note: The calorie goal for each weight loss workout is an estimate of the number of calories that you will burn during the workout. The actual number of calories that you burn will depend on your weight. In addition, if you manually change the speed or incline of the treadmill during the workout, the number of calories you burn will be affected.

If the speed or incline setting is too high or too low at any time during the workout, you can manually override the setting by pressing the Speed or Incline buttons; **however, when the next segment of the workout begins, the treadmill will automatically adjust to the speed and incline settings for the next segment.**

To stop the workout at any time, press the Stop button. To restart the workout, press the Start button or the Speed increase button. The walking belt will begin to move at 1 mph. When the next segment of the workout begins, the treadmill will automatically adjust to the speed and incline settings for the next segment.

4. **Select a display mode and monitor your progress with the display.**

   See step 5 on page 17.

   If you select a time workout, the display can show a stopwatch representing the time remaining in the workout. If you select a distance workout, the display can show a track representing 1/4 mile (400 meters). If you select a calorie workout, the display can show a flame representing 25 calories.

5. **Measure your heart rate if desired.**

   See step 6 on page 17.

6. **Turn on the fan if desired.**

   See step 7 on page 17.

7. **When you are finished exercising, remove the key from the console.**

   See step 8 on page 17.

HOW TO USE A COMPETITION WORKOUT

1. **Insert the key into the console.**

   See HOW TO TURN ON THE POWER on page 16.

2. **Select a competition workout.**

   If you have selected the manual mode, a workout, or the iFit Live mode, press the Menu button to return to the main menu.

   To select a competition workout, press the iFit Workouts button on the screen. Then press the Competition button on the screen. You can also press the Competition Workouts button on the console.

   To personalize race settings, press the Settings button. Select a maximum incline by pressing the increase and decrease buttons. Press the Continue button. Then, select the speed at which you will start walking in the race by pressing the increase and decrease buttons. Press the Continue button.

   You can race against one opponent or against a group of four opponents.

   If you choose to compete against one opponent, press the Head to Head button. Select an opponent by pressing the Next and Back buttons. For each the opponent, the screen will display the opponent's level of endurance, average speed, maximum speed, and level of spirit. Each opponent may appear more than once in different levels, or tiers, of difficulty. The least challenging opponent is in tier one and the most challenging opponent is in tier three. Press the Select button.

   If you choose to compete against a group, press the Race Against a Pack button. Select a level of difficulty for the race by pressing the increase and decrease buttons. Level one is the easiest level and level twelve is the hardest. Press the Continue button.

   Then, select the distance of the race. You can view more distances by pressing the Next button on the screen.

3. **Start the workout.**

   After you select a distance, READY, SET, GO will appear on the screen and then the race will begin. Hold the handrails and begin walking.

   Adjust the speed and incline of the treadmill as desired. Your opponents will adjust their speed and tactics based on the course and the situation.

   The workout will continue until you complete the race.

4. **Select a display mode and monitor your progress with the display.**

   The console offers several display options. The display option you select will determine which workout information is shown. Press the Display button repeatedly to select the desired display option.

   As you walk or run on the treadmill, the screen can show the following workout information:

   - An animation of a runner labeled "U," which represents you. As you increase or decrease the speed of the walking belt, the runner will speed up or slow down.
   - Animations of the other runners.
   - A map of the course you are running. The map will appear on the left side of the screen. The runners will be represented by squares on the map.

- The number of seconds that you are ahead of the other runners or behind the lead runner. The seconds will appear below the map of the course. If you are behind the other runners, a negative number of seconds will appear.

- Your rank in the race. You rank will appear inside the map of the course.

- The speed of the walking belt.

- The incline level of the treadmill.

- The approximate number of calories you have burned.

- The distance that you have walked or run.

- The elapsed time.

- Your heart rate. Note: Your heart rate can be displayed only while you use the handgrip pulse sensor (see step 6 on page 17).

- A profile of the incline settings of the race. The profile will appear in the lower part of the screen.

- The rate at which your opponents recover their energy (rec).

- The bank, or amount, of energy your opponents have left. As the amount of energy in a bank decreases, the speed of that opponent will decrease.

- The racing tactics your opponents are using. Your opponents will use different tactics in different situations. Consult a reputable source to learn more about these tactics.

- A status bar showing the distance you have travelled in the race and the distance you still have to travel. The status bar will appear at the bottom of the screen.

- Your average speed.

5. **Measure your heart rate if desired.**

   See step 6 on page 17.

6. **Turn on the fan if desired.**

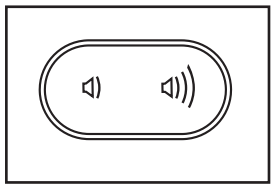
   See step 7 on page 17.

7. **When you are finished exercising, remove the key from the console.**

   See step 8 on page 17.

HOW TO USE THE STEREO SOUND SYSTEM

To play music or audio books through the console's stereo speakers, you must connect your MP3 player, CD player, or other personal audio player to the console. Locate the audio wire and plug it into the audio jack on the side of the console. Then, plug the other end into a jack on your MP3 player, CD player, or other personal audio player. **Make sure that the audio wire is fully plugged in.**



Next, press the Play button on your MP3 player, CD player, or other personal audio player. Then, adjust the volume on your personal audio player or press the Vol increase and decrease buttons on the console.

If you are using a personal CD player and the CD skips, set the CD player on the floor or another flat surface instead of on the console.

HOW TO USE THE IFIT LIVE MODE

The optional iFit Live module allows you to connect your treadmill to your wireless network and unlocks exciting new features. For example, you can download personalized workouts and track and analyze workout information on the iFit Live website. **To purchase an iFit Live module at any time, go to www.ifit.com or call the telephone number on the front cover of this manual.**

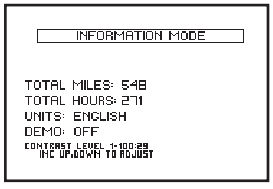
To select the iFit training mode, press the iFit Live button on the screen. For more information on the iFit training mode, go to www.iFit.com. Note: To use an iFit Live module, you must have your own wireless network and access to a computer with an internet connection.

THE INFORMATION MODE

The console features an information mode that keeps track of the total distance that the walking belt has moved and the total number of hours that the treadmill has been used. The information mode also allows you to select miles or kilometers to measure distance, and to turn on and turn off the display demo mode. You can also adjust the contrast level of the display.

To select the information mode, hold down the Stop button, insert the key into the console, and then release the Stop button. When the information mode is selected, the following information will appear in the display:

The display will show the total number of miles that the walking belt has moved and the total number of hours that the treadmill has been used.



The display will also show the selected unit of measurement. To change the unit of measurement, press the Speed increase button. To view distance in miles, select ENGLISH. To view distance in kilometers, select METRIC.

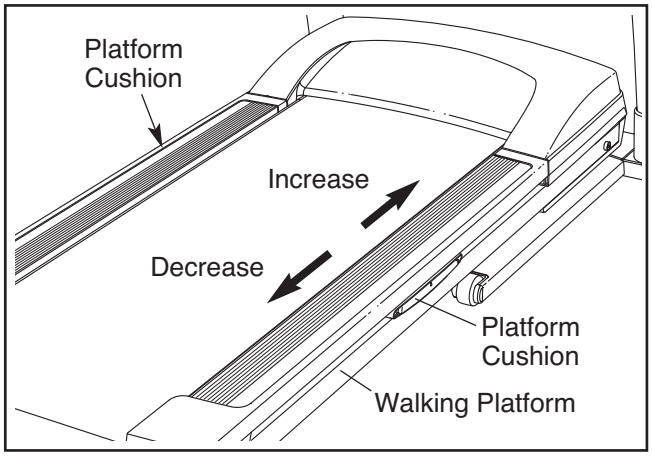
The console features a display demo mode, designed to be used if the treadmill is displayed in a store. While the demo mode is turned on, the console will function normally when you plug in the power cord, switch the reset/off circuit breaker to the reset position, and insert the key into the console. However, when you remove the key, the displays will remain lit, although the buttons will not function. If the demo mode is turned on, the word “ON” will appear in display while the information mode is selected. To turn on or turn off the demo mode, press the Speed decrease button.

The display will also show the contrast level of the display. Press the Incline increase and decrease buttons to adjust the contrast.

To exit the information mode, remove the key from the console.

HOW TO ADJUST THE CUSHIONING SYSTEM

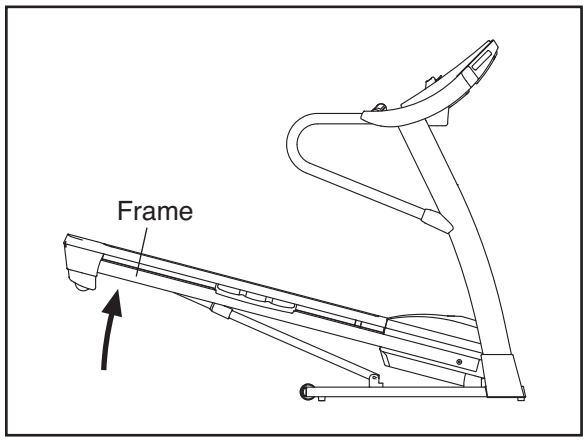
Remove the key from the console and unplug the power cord. The treadmill features a cushioning system that reduces the impact as you walk or run on the treadmill. To increase the firmness of the walking platform, step off the treadmill and slide the platform cushions toward the front of the treadmill. To decrease the firmness, step off the treadmill and slide the platform cushions toward the back of the treadmill. **Note: Make sure that both cushions are set at the same firmness level. The faster you run on the treadmill, or the more you weigh, the firmer the walking platform should be.**



HOW TO FOLD AND MOVE THE TREADMILL

HOW TO FOLD THE TREADMILL FOR STORAGE

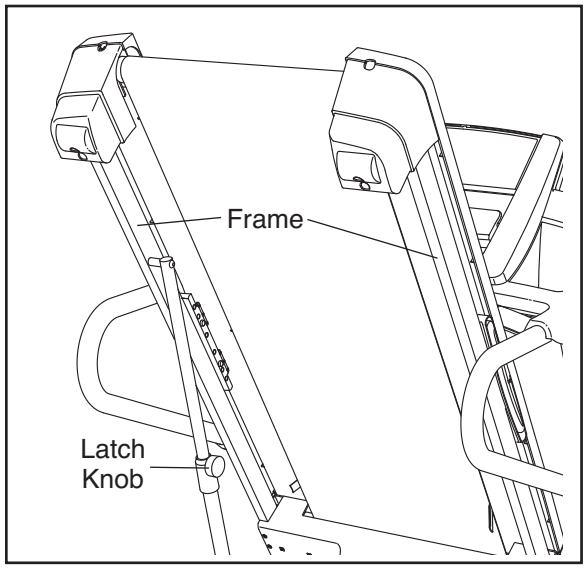
Before folding the treadmill, adjust the incline to the lowest position. If you do not do this, you may damage the treadmill when you fold it. Remove the key and unplug the power cord. CAUTION: You must be able to safely lift 45 lbs. (20 kg) to raise, lower, or move the treadmill.



1. **Hold the metal frame firmly in the location shown by the arrow at the right. CAUTION: To decrease the possibility of injury, do not lift the frame by the plastic foot rails. Make sure to bend your legs and keep your back straight as you raise the frame.** Raise the frame about halfway to the vertical position.

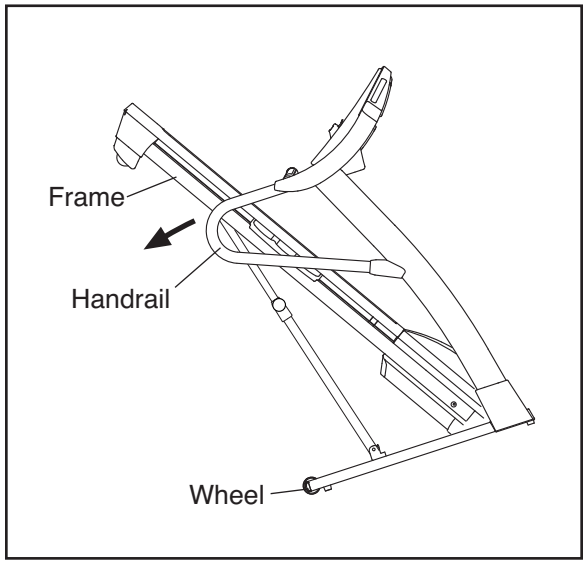
2. Raise the frame until the latch knob locks into the storage position. **Make sure that the latch knob is locked in the storage position.**

   To protect the floor or carpet from damage, place a mat under the treadmill. Keep the treadmill out of direct sunlight. Do not leave the treadmill in the storage position in temperatures above 85° F (30° C).



HOW TO MOVE THE TREADMILL

Before moving the treadmill, convert the treadmill to the storage position as described above. **Make sure that the latch knob is locked in the storage position.**



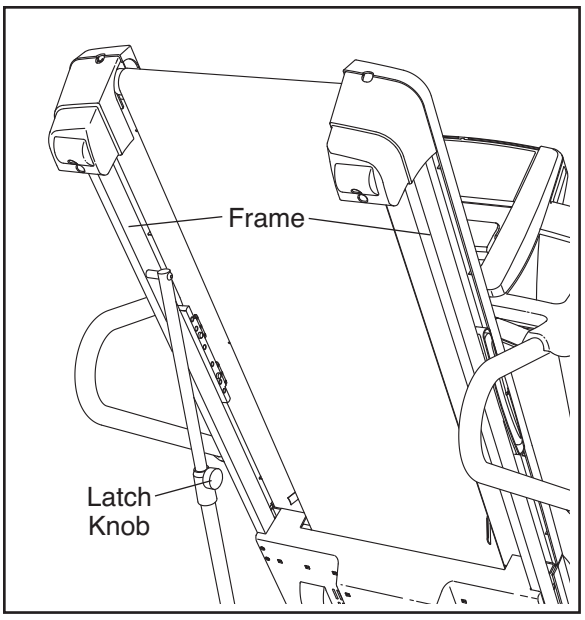
1. Hold a handrail and the frame and place one foot against one of the wheels.

2. Tip the treadmill back until it rolls freely on the wheels. Carefully move the treadmill to the desired location. **Never move the treadmill without tipping it back. To reduce the risk of injury, use extreme caution while moving the treadmill. Do not attempt to move the treadmill over an uneven surface. Do not pull back on the frame.**

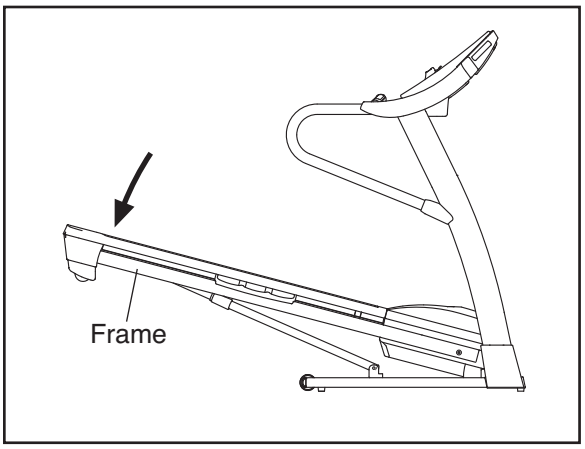
3. Place one foot against a wheel, and carefully lower the treadmill until it is resting in the storage position.

HOW TO LOWER THE TREADMILL FOR USE

1. Hold the upper end of the treadmill with your left hand. Pull the latch knob to the right and hold it. It may be necessary to push the frame forward as you pull the knob to the right. Pivot the frame downward and release the latch knob.



2. **Hold the metal frame firmly with both hands and lower it to the floor. CAUTION: Do not grip only the plastic foot rails or drop the frame to the floor. Bend your legs and keep your back straight.**



TROUBLESHOOTING

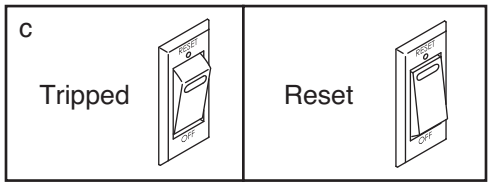
Most treadmill problems can be solved by following the simple steps below. Find the symptom that applies, and follow the steps listed. If further assistance is needed, see the front cover of this manual.

PROBLEM: The power does not turn on

SOLUTION: a. Make sure that the power cord is plugged into a surge suppressor, and that the surge suppressor is plugged into a properly grounded outlet (see page 14). Use only a single-outlet surge suppressor that meets all of the specifications described on page 14. **IMPORTANT: The treadmill is not compatible with GFCI-equipped outlets.**

b. After the power cord has been plugged in, make sure that the key is inserted into the console.

c. Check the reset/off circuit breaker located on the treadmill frame near the power cord. If the switch protrudes as shown, the circuit breaker has tripped. To reset the circuit breaker, wait for five minutes and then press the switch back in.



PROBLEM: The power turns off during use

SOLUTION: a. Check the reset/off circuit breaker (see the drawing above). If the circuit breaker has tripped, wait for five minutes and then press the switch back in.

b. Make sure that the power cord is plugged in. If the power cord is plugged in, unplug it, wait for five minutes, and then plug it back in.

c. Remove the key from the console. Reinsert the key into the console.

d. If the treadmill still will not run, please see the front cover of this manual.

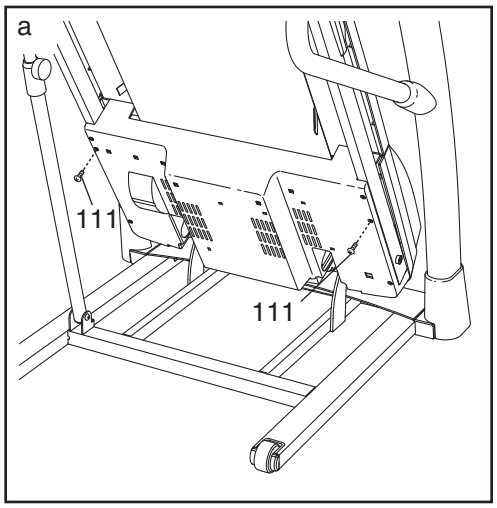
PROBLEM: The console displays remain lit when you remove the key from the console

SOLUTION: a. The console features a display demo mode, designed to be used if the treadmill is displayed in a store. If the displays remain lit when you remove the key, the demo mode is turned on. To turn off the demo mode, hold down the Stop button for a few seconds. If the displays are still lit, see THE INFORMATION MODE on page 22 to turn off the demo mode.

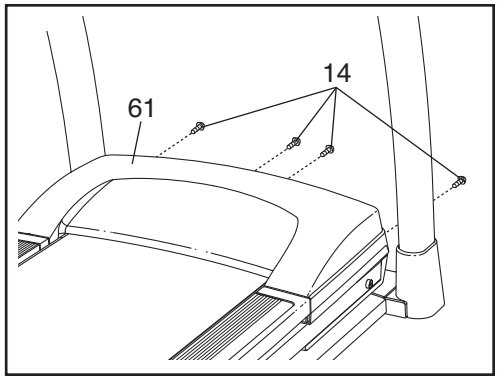
PROBLEM: The displays of the console do not function properly

SOLUTION: a. Remove the key from the console and **UNPLUG THE POWER CORD.** Next, place the treadmill in the storage position (see HOW TO FOLD THE TREADMILL FOR STORAGE on page 23). Remove the two #8 x 1 1/2" Screws (111).

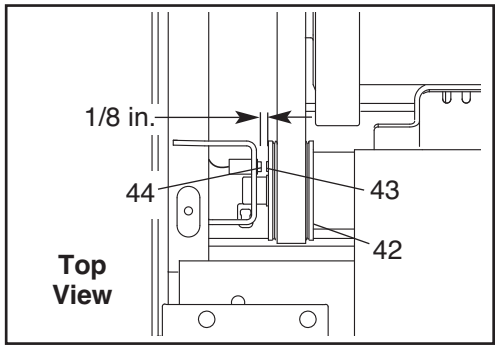
Then, lower the treadmill (see HOW TO LOWER THE TREADMILL FOR USE on page 24).



Remove the four #8 x 3/4" Screws (14) and carefully remove the Motor Hood (61).



Locate the Reed Switch (44) and the Magnet (43) on the left side of the Pulley (42). Turn the Pulley until the Magnet is aligned with the Reed Switch. **Make sure that the gap between the Magnet and the Reed Switch is about 1/8 in. (3 mm).** If necessary, move the Reed Switch slightly using a slotted screwdriver. Reattach the Motor Hood (not shown) with the four #8 x 3/4" Screws (not shown) and two #8 x 1 1/2" Screws (not shown). Run the treadmill for a few minutes to check for a correct speed reading.



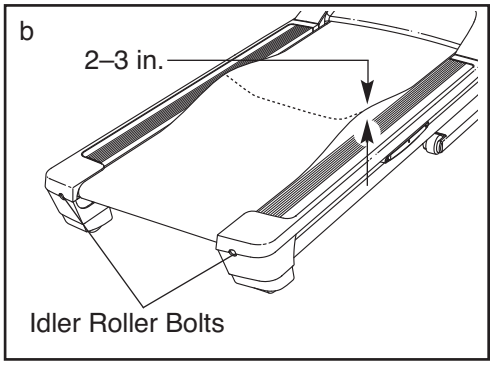
PROBLEM: The incline of the treadmill does not change correctly

SOLUTION: a. Hold down the Stop button and the Speed increase button, insert the key into the console, and then release the Stop button and the Speed increase button. Press the Stop button and then press the Incline increase or decrease button. The treadmill will automatically rise to the maximum incline level and then return to the minimum level. This will recalibrate the incline system. If the incline does not calibrate, press the Stop button, and then press the Incline increase or decrease button again. When the incline is calibrated, remove the key from the console.

PROBLEM: The walking belt slows when walked on

SOLUTION: a. Use only a single-outlet surge suppressor that meets all of the specifications described on page 14.

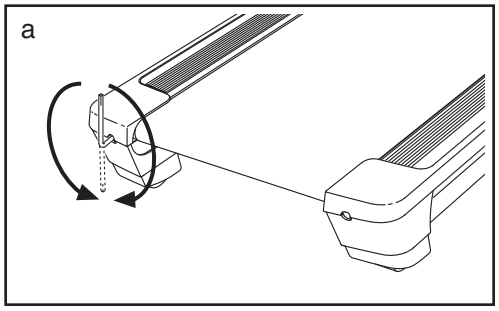
b. If the walking belt is overtightened, treadmill performance may decrease and the walking belt may become damaged. Remove the key and **UNPLUG THE POWER CORD.** Using the hex key, turn both idler roller bolts counterclockwise, 1/4 of a turn. When the walking belt is properly tightened, you should be able to lift each edge of the walking belt 2 to 3 in. (5 to 7 cm) off the walking platform. Be careful to keep the walking belt centered. Then, plug in the power cord, insert the key, and run the treadmill for a few minutes. Repeat until the walking belt is properly tightened.



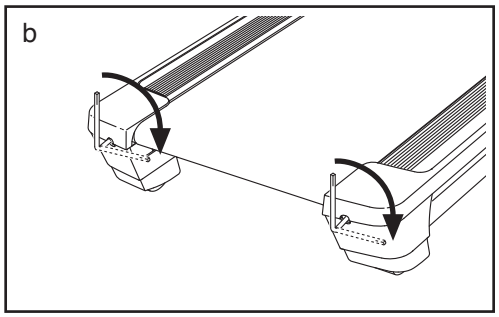
c. If the walking belt still slows when walked on, see the front cover of this manual.

PROBLEM: The walking belt is off-center or slips when walked on

SOLUTION: a. **If the walking belt is off-center,** first remove the key and **UNPLUG THE POWER CORD. If the walking belt has shifted to the left,** use the hex key to turn the left idler roller bolt clockwise 1/2 of a turn; **if the walking belt has shifted to the right,** turn the left idler roller bolt counterclockwise 1/2 of a turn. Be careful not to overtighten the walking belt. Then, plug in the power cord, insert the key, and run the treadmill for a few minutes. Repeat until the walking belt is centered.



b. **If the walking belt slips when walked on,** first remove the key and **UNPLUG THE POWER CORD.** Using the hex key, turn both idler roller bolts clockwise, 1/4 of a turn. When the walking belt is correctly tightened, you should be able to lift each edge of the walking belt 2 to 3 in. (5 to 7 cm) off the walking platform. Be careful to keep the walking belt centered. Then, plug in the power cord, insert the key, and carefully walk on the treadmill for a few minutes. Repeat until the walking belt is properly tightened.



EXERCISE GUIDELINES

⚠ WARNING: Before beginning this or any exercise program, consult your physician. This is especially important for persons over age 35 or persons with pre-existing health problems.

The pulse sensor is not a medical device. Various factors may affect the accuracy of heart rate readings. The pulse sensor is intended only as an exercise aid in determining heart rate trends in general.

These guidelines will help you to plan your exercise program. For detailed exercise information, obtain a reputable book or consult your physician. Remember, proper nutrition and adequate rest are essential for successful results.

EXERCISE INTENSITY

Whether your goal is to burn fat or to strengthen your cardiovascular system, exercising at the proper intensity is the key to achieving results. You can use your heart rate as a guide to find the proper intensity level. The chart below shows recommended heart rates for fat burning and aerobic exercise.

165	*155*	*145*	*140*	*130*	*125*	*115*	
145	*138*	*130*	*125*	*118*	*110*	*103*	
125	*120*	*115*	*110*	*105*	*95*	*90*	
20	*30*	*40*	*50*	*60*	*70*	*80*	

To find the proper intensity level, find your age at the bottom of the chart (ages are rounded off to the nearest ten years). The three numbers listed above your age define your "training zone." The lowest number is the heart rate for fat burning, the middle number is the heart rate for maximum fat burning, and the highest number is the heart rate for aerobic exercise.

Burning Fat—To burn fat effectively, you must exercise at a low intensity level for a sustained period of time. During the first few minutes of exercise, your body uses *carbohydrate calories* for energy. Only after the first few minutes of exercise does your body begin to use stored *fat calories* for energy. If your goal is to burn fat, adjust the intensity of your exercise until your heart rate is near the lowest number in your training zone. For maximum fat burning, exercise with your heart rate near the middle number in your training zone.

Aerobic Exercise—If your goal is to strengthen your cardiovascular system, you must perform aerobic exercise, which is activity that requires large amounts of oxygen for prolonged periods of time. For aerobic exercise, adjust the intensity of your exercise until your heart rate is near the highest number in your training zone.

WORKOUT GUIDELINES

Warming Up—Start with 5 to 10 minutes of stretching and light exercise. A warm-up increases your body temperature, heart rate, and circulation in preparation for exercise.

Training Zone Exercise—Exercise for 20 to 30 minutes with your heart rate in your training zone. (During the first few weeks of your exercise program, do not keep your heart rate in your training zone for longer than 20 minutes.) Breathe regularly and deeply as you exercise–never hold your breath.

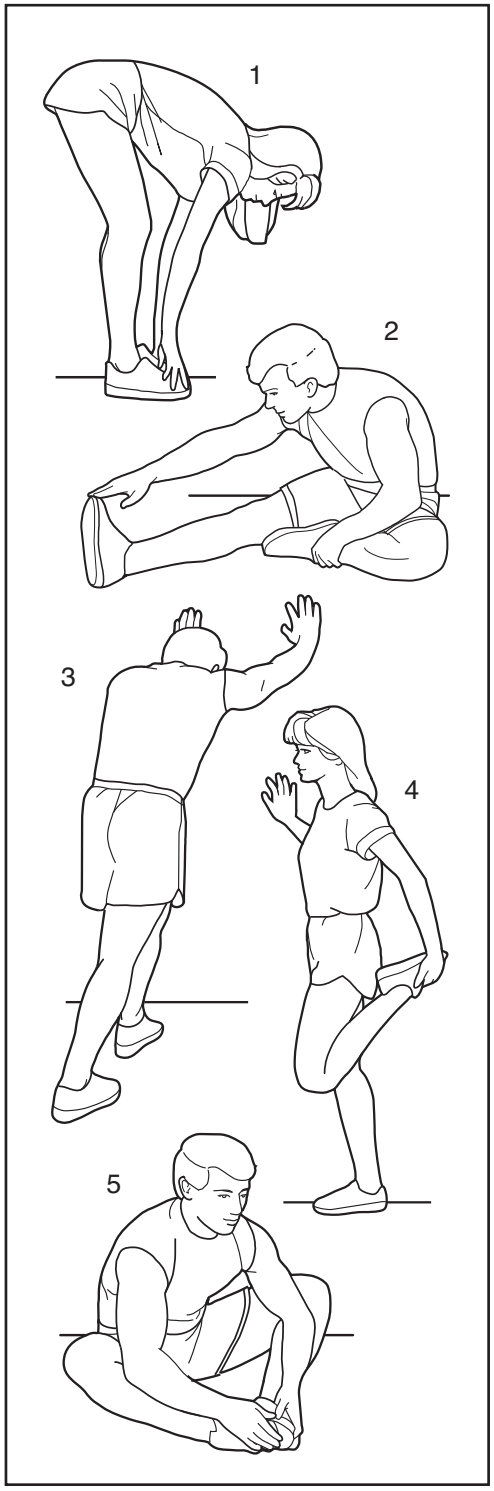
Cooling Down—Finish with 5 to 10 minutes of stretching. Stretching increases the flexibility of your muscles and helps to prevent post-exercise problems.

EXERCISE FREQUENCY

To maintain or improve your condition, complete three workouts each week, with at least one day of rest between workouts. After a few months of regular exercise, you may complete up to five workouts each week, if desired. Remember, the key to success is to make exercise a regular and enjoyable part of your everyday life.

SUGGESTED STRETCHES

The correct form for several basic stretches is shown at the right. Move slowly as you stretch—never bounce.



1. Toe Touch Stretch

Stand with your knees bent slightly and slowly bend forward from your hips. Allow your back and shoulders to relax as you reach down toward your toes as far as possible. Hold for 15 counts, then relax. Repeat 3 times. Stretches: Hamstrings, back of knees and back.

2. Hamstring Stretch

Sit with one leg extended. Bring the sole of the opposite foot toward you and rest it against the inner thigh of your extended leg. Reach toward your toes as far as possible. Hold for 15 counts, then relax. Repeat 3 times for each leg. Stretches: Hamstrings, lower back and groin.

3. Calf/Achilles Stretch

With one leg in front of the other, reach forward and place your hands against a wall. Keep your back leg straight and your back foot flat on the floor. Bend your front leg, lean forward and move your hips toward the wall. Hold for 15 counts, then relax. Repeat 3 times for each leg. To cause further stretching of the achilles tendons, bend your back leg as well. Stretches: Calves, achilles tendons and ankles.

4. Quadriceps Stretch

With one hand against a wall for balance, reach back and grasp one foot with your other hand. Bring your heel as close to your buttocks as possible. Hold for 15 counts, then relax. Repeat 3 times for each leg. Stretches: Quadriceps and hip muscles.

5. Inner Thigh Stretch

Sit with the soles of your feet together and your knees outward. Pull your feet toward your groin area as far as possible. Hold for 15 counts, then relax. Repeat 3 times. Stretches: Quadriceps and hip muscles.

PART LIST—Model No. PFTL01299.0

R1109A

To locate the parts listed below, see the EXPLODED DRAWING near the end of this manual.

Key No.	Qty.	Description
1	17	#8 x 1/2" Screw
2	4	#8 x 1" Tek Screw
3	1	3/8" x 2" Bolt
4	6	5/16" x 1 1/2" Patch Bolt
5	4	5/16" x 3/4" Patch Bolt
6	1	3/8" x 1 3/4" Patch Bolt
7	4	3/8" x 5 1/2" Patch Bolt
8	6	1/4" x 1/2" Patch Bolt
9	8	5/16" Star Washer
10	5	3/8" Nut
11	4	3/8" Star Washer
12	2	1/4" Star Washer
13	1	Pulse Crossbar
14	36	#8 x 3/4" Screw
15	2	1/4" x 1 3/4" Bolt
16	2	3/8" x 1 3/4" Bolt
17	8	#8 x 1/2" Washer Head Screw
18	12	#12 x 1" Screw
19	4	Belt Guide Screw
20	2	Drive Motor Bolt
21	4	3/8" x 2 1/8" Bolt
22	2	3/8" x 1 3/8" Bolt
23	4	5/16" x 1 1/4" Bolt
24	1	Drive Roller Bolt
25	2	1/4" Flat Washer
26	2	1/4" Lock Washer
27	2	Cage Nut
28	16	#8 x 3/4" Track Screw
29	2	3/8" Jam Nut
30	4	5/16" Flange Nut
31	4	Hood Clip
32	1	1/4" Star Washer
33	2	#8 Star Washer
34	4	#8 x 1" Truss Head Screw
35	1	Left Foot Rail
36	1	Warning Decal
37	2	Platform Cushion
38	1	Walking Platform
39	2	Belt Guide
40	1	Left Foot Rail Cover
41	1	Right Foot Rail Cover
42	1	Drive Roller/Pulley
43	1	Magnet
44	1	Reed Switch
45	1	Reed Switch Clamp
46	1	Drive Motor Belt
47	1	Drive Motor
48	1	Walking Belt
49	1	Latch Cap
50	1	Right Foot Rail
51	1	Storage Latch
52	1	Latch Knob
53	1	Electronics Bracket
54	1	Controller
55	1	Frame
56	1	Idler Roller
57	1	Right Frame Foot
58	1	Left Frame Foot
59	1	Hex Key
60	1	5/32" Hex Key
61	1	Motor Hood
62	2	Outside Lift Frame Bushing
63	2	Lift Frame Spacer
64	2	Frame Spacer
65	1	Lift Frame
66	1	Incline Motor
67	2	Incline Motor Spacer
68	2	Hood Mount
69	1	Belly Pan
70	1	Reset/Off Circuit Breaker
71	1	Power Cord
72	2	Grommet
73	1	Lift Motor Wire
74	2	Releasable Tie
75	1	15 1/2" Tie
76	7	8" Tie
77	2	Handrail Cover
78	1	Left Handrail
79	1	Right Handrail
80	2	Console Clamp
81	1	Console Frame
82	1	Left Upright
83	1	Right Upright
84	1	Base Cover
85	1	Upright Wire
86	1	Right Upright Cover
87	1	Left Upright Cover
88	4	Bolt Spacer
89	2	Caution Decal
90	1	Left Upright Spacer
91	1	Right Upright Spacer
92	4	Base Foot
93	1	Audio Wire
94	1	Base
95	2	Wheel
96	2	Wheel Housing
97	2	Wheel Axle
98	1	Key/Clip
99	8	Wire Tie
100	1	Console

Key No.	Qty.	Description
101	1	Left Accessory Tray
102	1	Console Base
103	1	WiFi Module Housing
104	1	Right Accessory Tray
105	1	Access Door
106	1	Pulse Bar
107	3	Pulse Ground Wire
108	1	Site Warning Decal
109	1	Wire Tie Clamp
110	2	Inside Lift Frame Bushing
111	2	#8 x 1 1/2" Screw
112	4	#8 x 1" Screw
113	2	#8 x 1" Track Screw
114	2	Cushion Stop
115	2	Cushion Track
*	–	6" Blue Wire, M/F
*	–	4" Red Wire, M/F
*	–	14" Black Wire, M/F
*	–	4" Black Wire, M/F
*	–	8" White Wire, M/F
*	–	User's Manual

Note: Specifications are subject to change without notice. For information about ordering replacement parts, see the back cover of this manual. *These parts are not illustrated.

EXPLODED DRAWING A—Model No. PFTL01299.0

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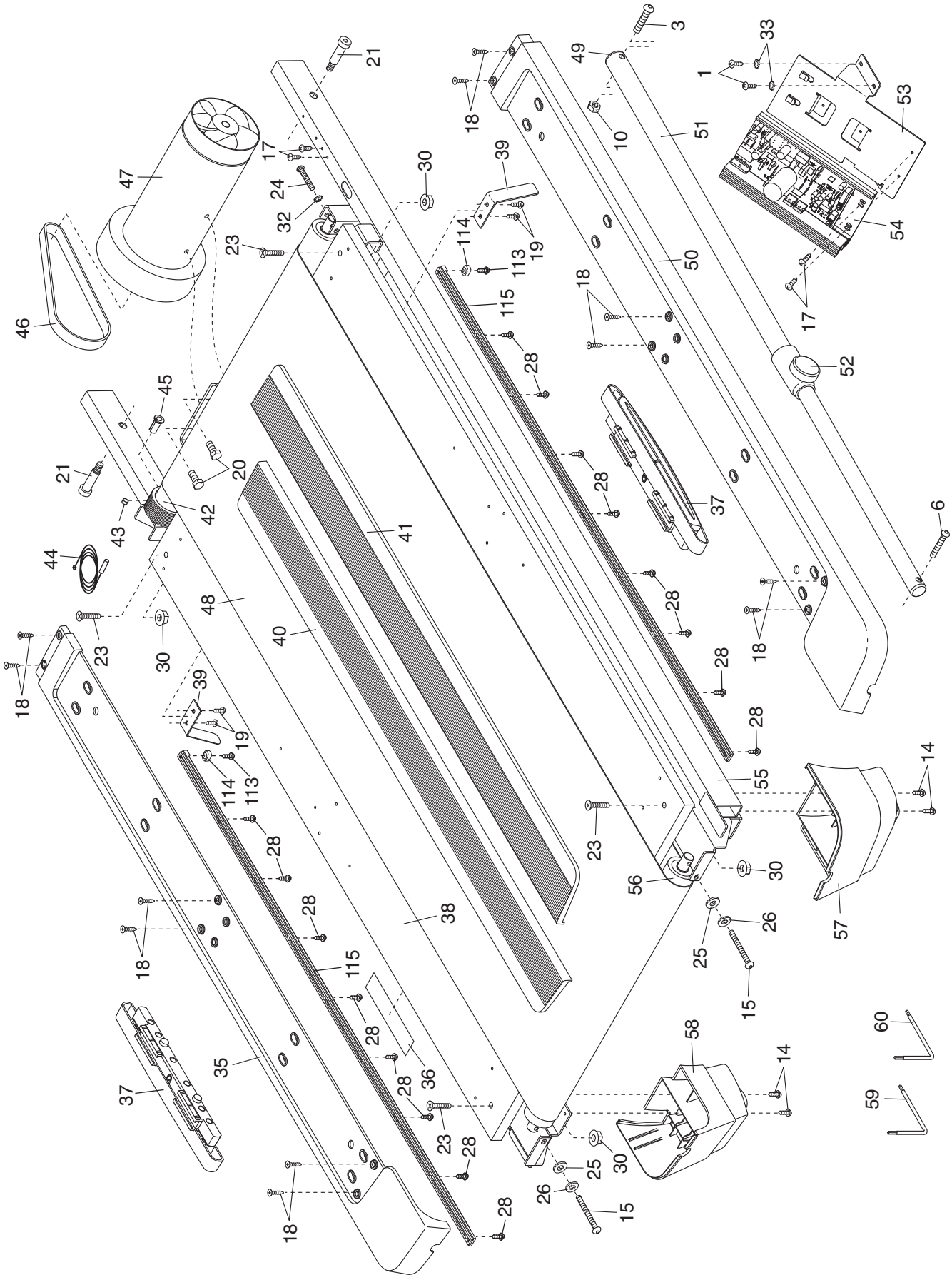

EXPLODED DRAWING B—Model No. PFTL01299.0

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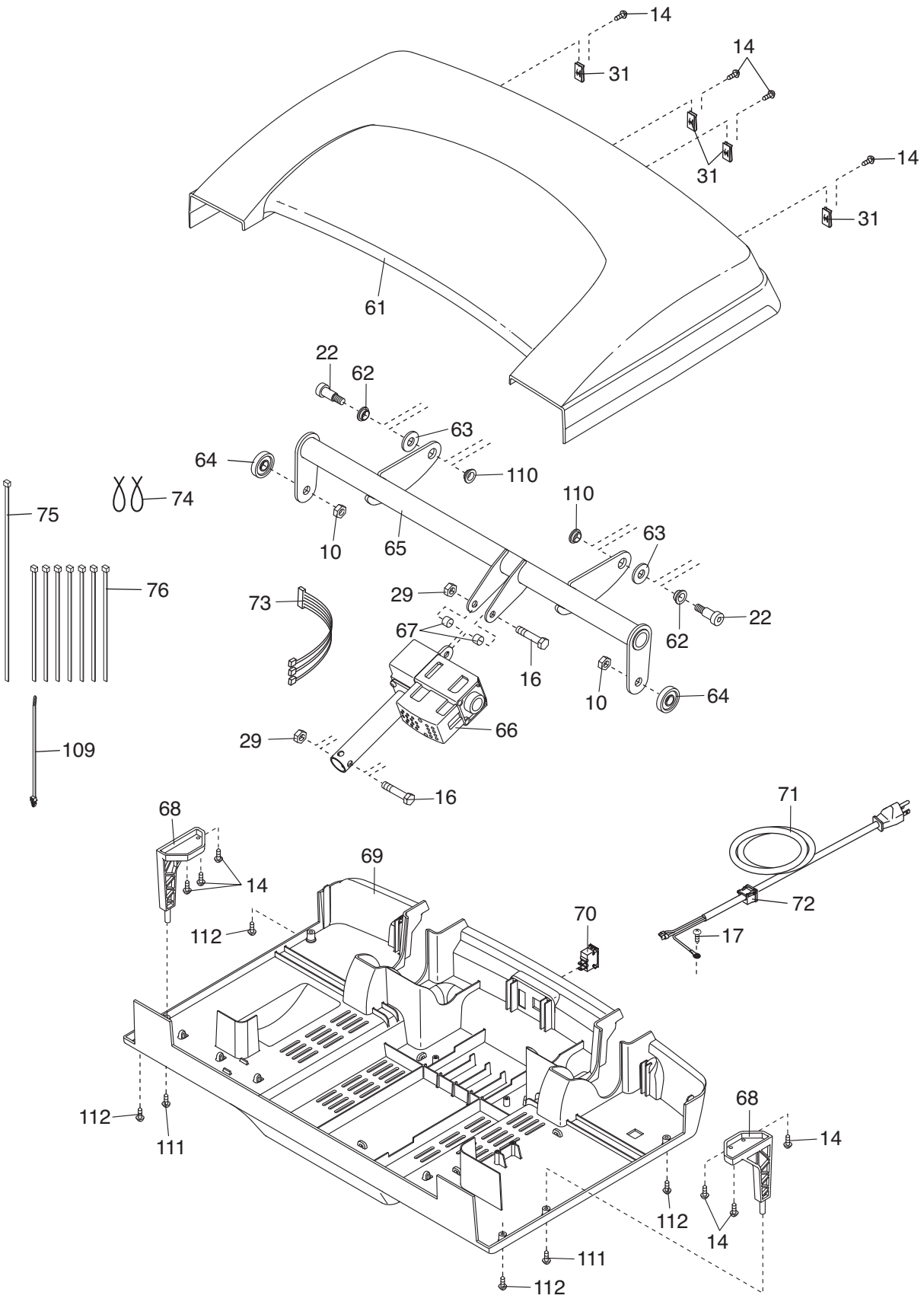

EXPLODED DRAWING C—Model No. PFTL01299.0

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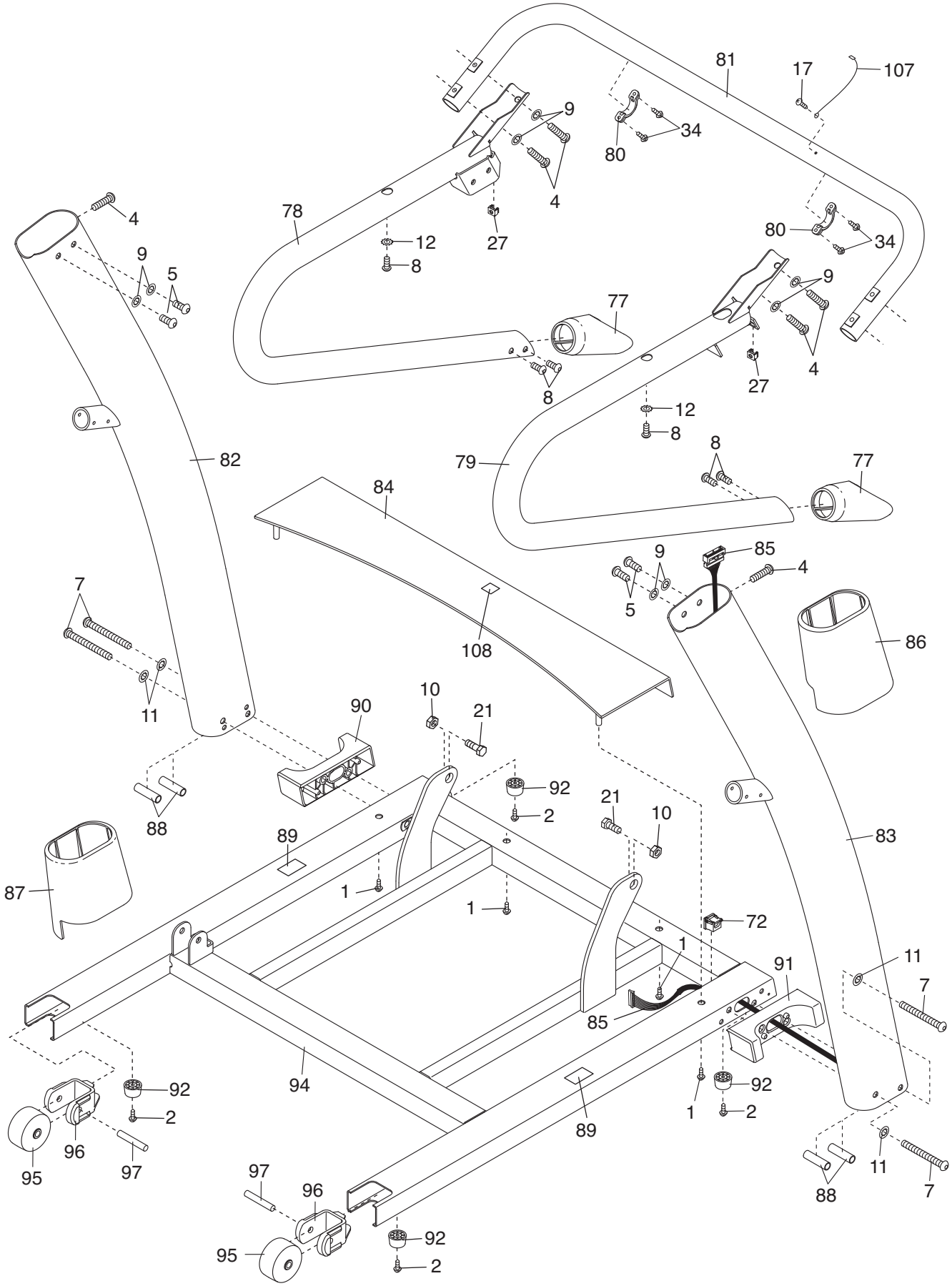

EXPLODED DRAWING D—Model No. PFTL01299.0

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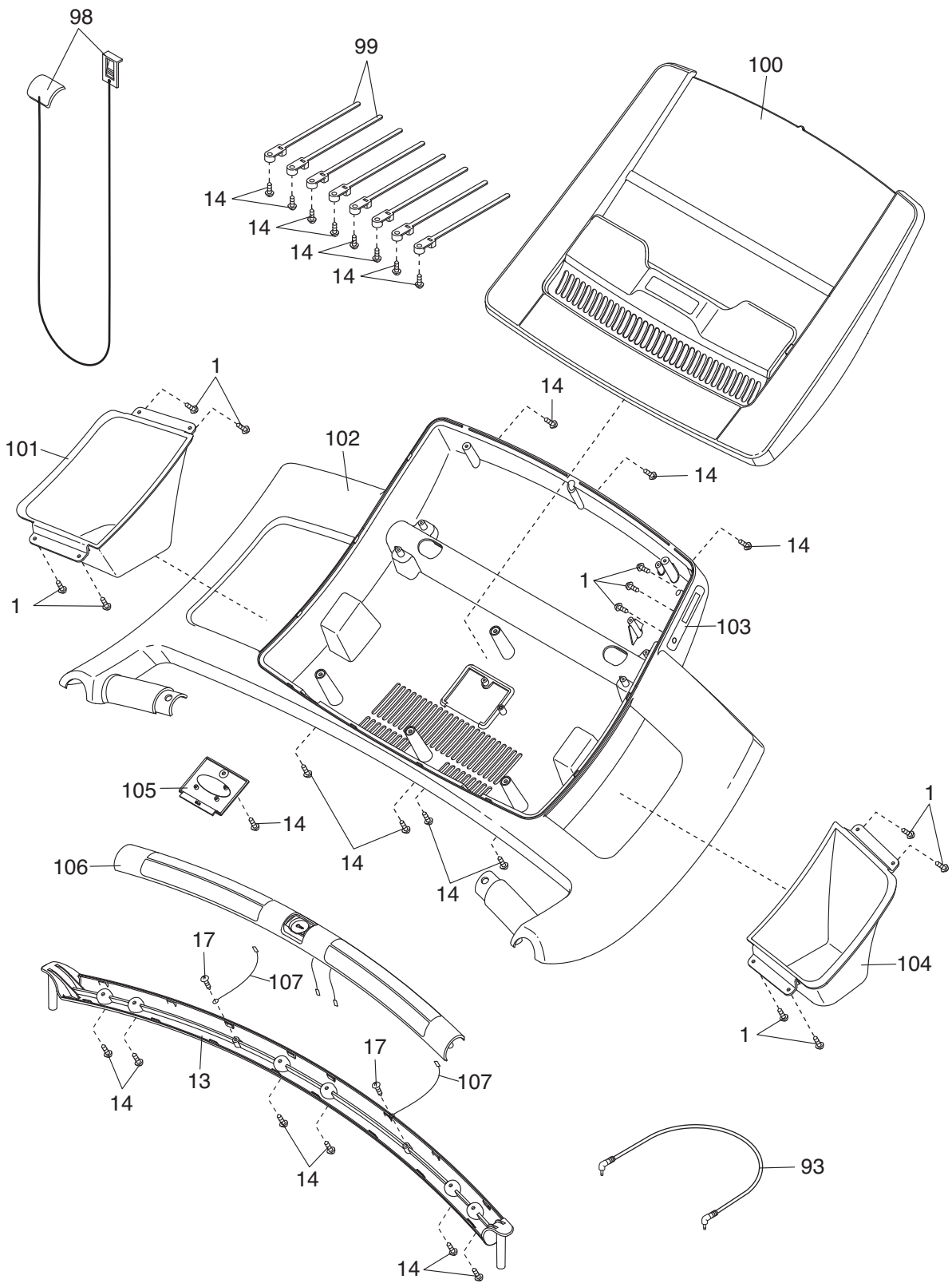

ORDERING REPLACEMENT PARTS

To order replacement parts, please see the front cover of this manual. To help us assist you, be prepared to provide the following information when contacting us:

- the model number and serial number of the product (see the front cover of this manual)
- the name of the product (see the front cover of this manual)
- the key number and description of the replacement part(s) (see the PART LIST and the EXPLODED DRAWING near the end of this manual)

LIMITED WARRANTY

IMPORTANT: You must register this product within 30 days of the purchase date to avoid added fees for service needed under warranty. Go to www.proformservice.com/registration.

ICON Health & Fitness, Inc. (ICON) warrants this product to be free from defects in workmanship and material, under normal use and service conditions. The frame and drive motor are warranted for a lifetime. Parts and labor are warranted for one (1) year from the date of purchase.

This warranty extends only to the original purchaser. ICON's obligation under this warranty is limited to repairing or replacing, at ICON's option, the product through one of its authorized service centers. All repairs for which warranty claims are made must be preauthorized by ICON. If the product is shipped to a service center, freight charges to and from the service center will be the customer's responsibility. For replacement parts shipped while the product is under warranty, the customer will be responsible for a minimal handling charge. For in-home service, the customer will be responsible for a minimal trip charge. This warranty does not extend to any damage to a product caused by or attributable to freight damage, abuse, misuse, improper or abnormal usage, or repairs not provided by an ICON authorized service center; to products used for commercial or rental purposes or as store display models; or to products transported or purchased outside the US. No other warranty beyond that specifically set forth above is authorized by ICON.

ICON is not responsible or liable for indirect, special, or consequential damages arising out of or in connection with the use or performance of the product; damages with respect to any economic loss, loss of property, loss of revenues or profits, loss of enjoyment or use, or costs of removal or installation; or other consequential damages of whatsoever nature. Some states do not allow the exclusion or limitation of incidental or consequential damages. Accordingly, the above limitation may not apply to you.

The warranty extended hereunder is in lieu of any and all other warranties, and any implied warranties of merchantability or fitness for a particular purpose are limited in their scope and duration to the terms set forth herein. Some states do not allow limitations on how long an implied warranty lasts. Accordingly, the above limitation may not apply to you.

This warranty gives you specific legal rights. You may also have other rights that vary from state to state.

ICON Health & Fitness, Inc., 1500 S. 1000 W., Logan, UT 84321-9813

Part No. 289213 R1109A

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